



FITMENT INSTRUCTIONS

C2 Full Size Canopy Fitment

Chevrolet Silverado 1500 / GMC Sierra 1500

DISCLAIMER

Preliminary information

All rights reserved. No part of this document may be reproduced, translated, stored in a retrieval system. Or transmitted, in any form or by any means, electronic, mechanical, photocopying, recording or otherwise, without prior written permission of the owner.

Review all instruction information carefully before installation.

Any damages, direct or indirect to the installer and/or property due to incorrect installation of any parts are the responsibility of the installer.

Due to the various application and fitment options available, the responsibility lies with the user to ensure all mounting points are secure and tight before every trip. If unsure, consult with your Distributor regarding the operations of our products.

Users are advised to be mindful of the load they are carrying and drive in accordance with road conditions.

Alu-Cab recommends that all sealing work is allowed to cure for 24 hours, after which you may drive the vehicle on normal paved roads. Before driving off-road with your Alu-Cab product or operating your roof conversion, an additional cure period of 48 hours is required.

Failure to follow these instructions will void your warranty. Please ensure that you follow the sealant manufacturers curing time as per their technical data sheet.

These times may differ slightly from the times we have recommended.



Service Enquiries email
queries@alu-cab.com

Installation Instructions

1

The tables below show the equipment, i.e. tools and fasteners required to install the Chevrolet Silverado 5.5 Canopy.

Tools & Items Required

TOOL
Ratchet
Spanner 13mm
Socket 13mm

Note: Use anti-seize lubricant or paste when installing stainless hardware.

Lay out all parts provided on a table or flat surface, to ensure that all required parts are accounted for.

Fasteners Supplied (included with canopy)

ITEM	QTY
M8x20mm Hex Bolt S/S	12
M8x25mm Hex Bolt S/S	4
M8x80mm Hex Bolt S/S	2
M12x30mm Hex Bolt S/S	4
M8x16mm Flat Washer S/S	24
M12x20mm Flat Washer S/S	4
M8 Spring Washer	2
M8 Nyloc Nuts S/S	18
M12 Nyloc Nuts S/S	4
M8 Hex Nuts S/S	2
NCAP-M8	18
NCAP-M12	4
C2-FSU-MNT-R001	4
AC001-STD-SHIM-02	16

Installation Instructions

1

The tables below show the equipment, i.e. tools and fasteners required to install the Chevrolet Silverado 5.5 Canopy.

Hardware Required

ITEM	QTY
C2-FS-GM1g-M-BKT-P001	4
C2-FS-GM1g-M-BKT-P002	4
C2-FS-GM1g-M-BKT-P004	8
C2-FSU-MNT-P002	2
C2-FSU-MNT-P003	2
C2-FSU-MNT-P004	2

Optional Consumables Required

ITEM
Turpentine
Shop Rags
Black sealant, silicone or Sikaflex
Window Cleaner

Lay out all parts provided on a table or flat surface, to ensure that all required parts are accounted for,

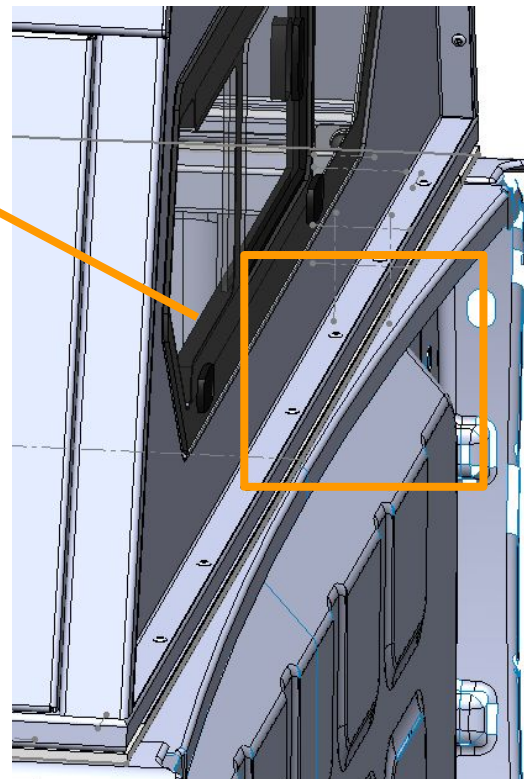
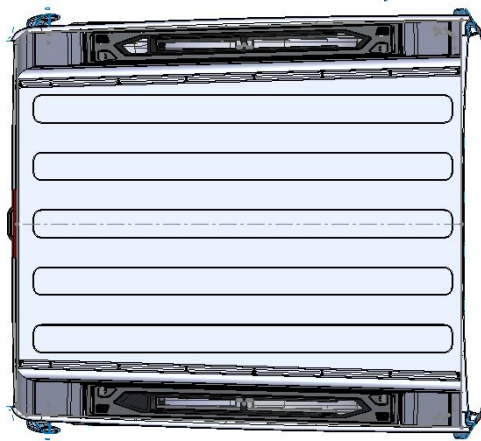
Installation Instructions

Canopy Fitment – Tools, Fasteners & Hardware

1.2

General Assembly

Ensure canopy is moved forward up to the end of the end of the bed curve and equally spaced on the sides of the vehicle

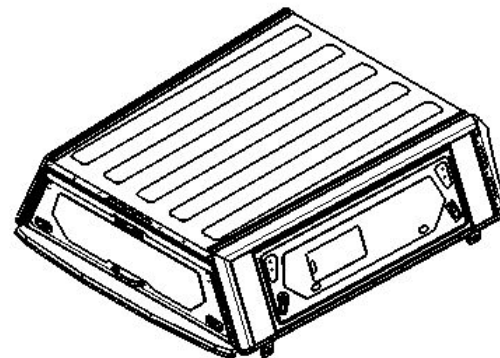
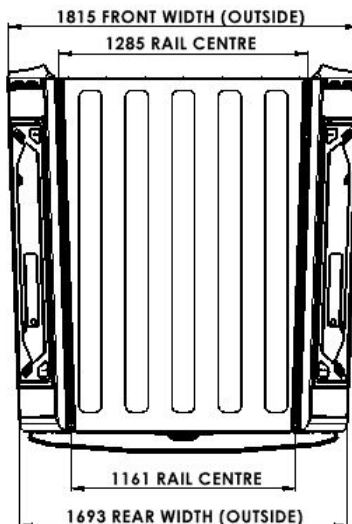
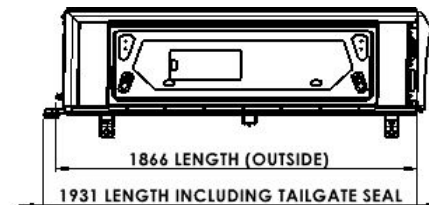
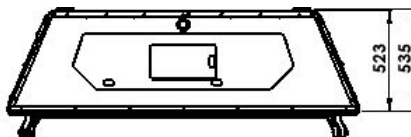


Installation Instructions

Canopy Fitment – Tools, Fasteners & Hardware

1.3

Chevy Silverado 5,5 Overall Dimensions



Installation Instructions

Canopy Fitment – Tools, Fasteners & Hardware

2.1

Chevy Silverado 5,5 Mounting Kit: [C2-FS-GM19-M-BKT](#)



2 x C2-FS-GM19-M-BKT-A01



2 x C2-FS-GM19-M-BKT-A03



2 x C2-FS-GM19-M-BKT-A02

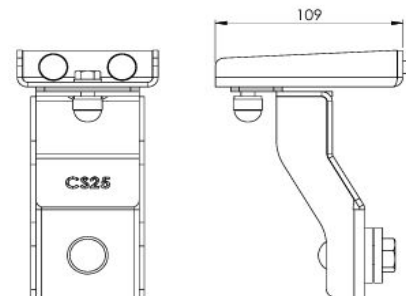
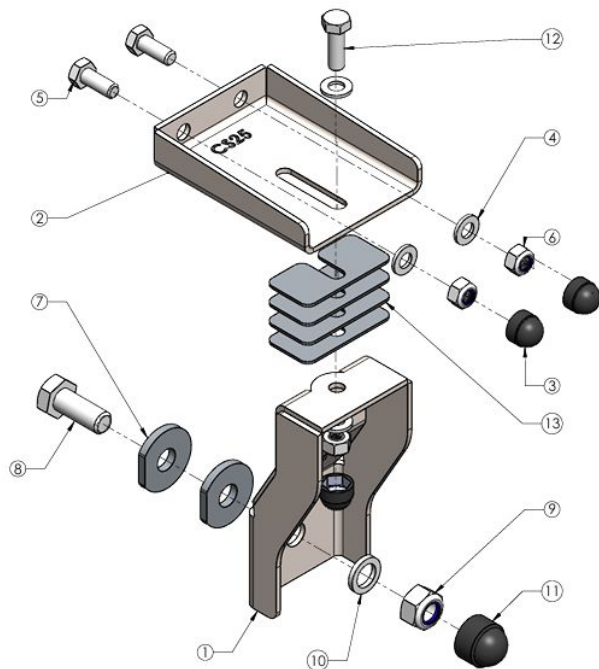
Note: Use anti-seize lubricant or paste when installing stainless hardware.

Installation Instructions

Canopy Fitment – Tools, Fasteners & Hardware

2.2

C2-FS-GM19-M-BKT-A01 (GM19 CANOPY FRONT MOUNT BRACKET)



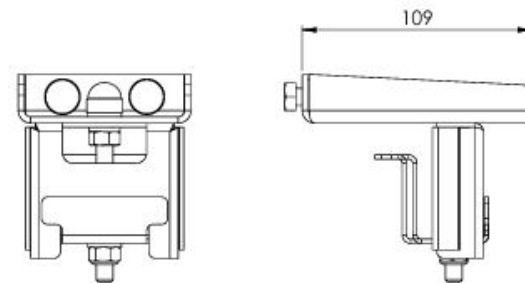
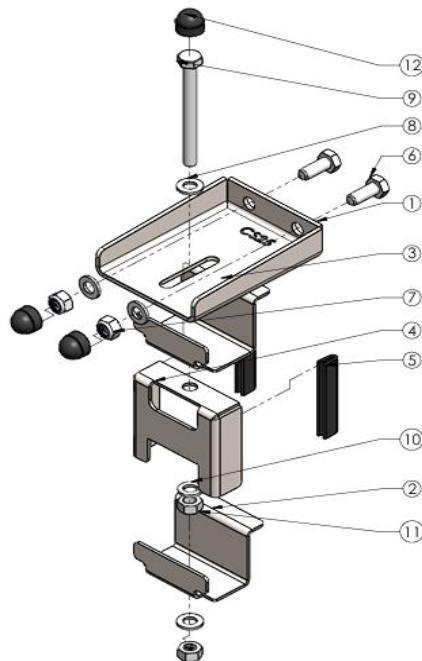
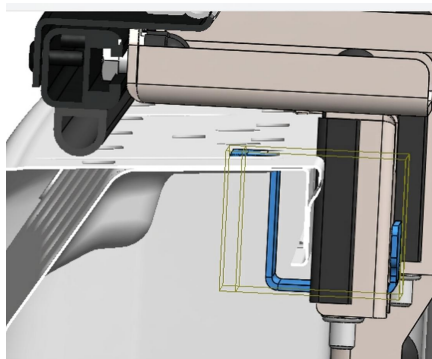
ITEM NO.	PART NUMBER	DESCRIPTION	Default/QTY.
1	C2-FS-GM19-M-BKT-P001	GM19 CANOPY REAR BOTTOM MOUNT BRACKET	1
2	C2-FS-GM19-M-BKT-P002	C2 FS MOUNTING TOP BRACKET 04	1
3	NCAP-M8	NUT CAP-08mm	3
4	FW-M8	M8x16mm FLAT WASHER S/S - DIN 125	4
5	HEX-M8x20	M8x20 HEX BOLT S/S	2
6	NY-M8	M8 NYLOC NUT S/S	3
7	C2-FS-GM19-M-BKT-P004	MOUNTING DISC	2
8	HEX-M12X30	M12X30 HEX BOLT S/S	1
9	NY-M12	M12 NYLOC NUT S/S	1
10	FW-M12	12mm FLAT WASHER (ID - 13; OD - 20; T 1.8 - 2.2) DIN - 433	1
11	NCAP-M12	NUT CAP-012mm	1
12	HEX-M8x25	M8x25 HEX BOLT S/S	1
13	AC001-STD-SHIM-02	SHIM PLATE 2	4

Installation Instructions

Canopy Fitment – Tools, Fasteners & Hardware

2.2

C2-FS-GM19-M-BKT-A02 (C2 FS CENTRE MOUNT BRACKET)



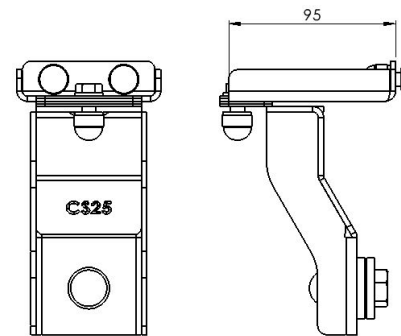
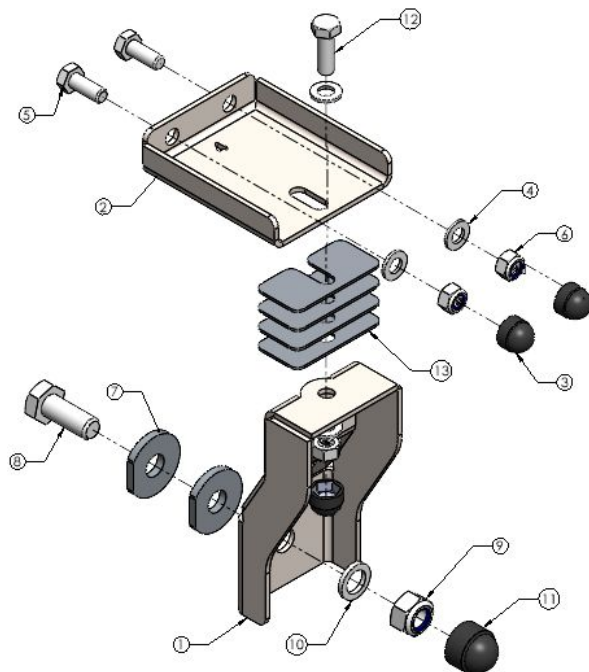
ITEM NO.	PART NUMBER	DESCRIPTION	C2-FSU-MNT-A01/QTY.
1	C2-FS-GM19-M-BKT-P002	2019 FS GMC SILVERADO/SIERRA TOP BRACKET 05	1
2	C2-FSU-MNT-P003	C2 FS CLAMP BRACKET	1
3	C2-FSU-MNT-P004	C2 FS SLIDE GUIDE BRKT	1
4	C2-FSU-MNT-R001	C2 FS CLAMP MOUNT RUBBER - RUB-P (60mm)	2
5	HEX-M8x20	M8x20 HEX BOLT S/S	2
6	NY-M8	M8 NYLOC NUT S/S	3
7	FW-M8	M8x16mm FLAT WASHER S/S - DIN 125	4
8	HEX-M8x80	M8x80 HEX BOLT S/S	1
9	SW-M8	M8 SPRING WASHER S/S	1
10	NUT-M8	M8 HEX NUT S/S	1
11	NCAP-M8	NUT CAP-08mm	3

Installation Instructions

Canopy Fitment – Tools, Fasteners & Hardware

2.2

C2-FS-GM19-M-BKT-A03 (GM19 CANOPY REAR MOUNT BRACKET)



ITEM NO.	PART NUMBER	DESCRIPTION	Default/QTY.
1	C2-FS-GM19-M-BKT-P001	2019 FS GMC SILVERADO/SIERRA REAR BOTTOM MOUNT BRACKET	1
2	C2-FSU-MNT-P002	C2 FS MOUNTING TOP BRACKET 04	1
3	NCAP-M8	NUT CAP-08mm	3
4	FW-M8	M8x16mm FLAT WASHER S/S - DIN 125	4
5	HEX-M8x20	M8x20 HEX BOLT S/S	2
6	NY-M8	M8 NYLOC NUT S/S	3
7	C2-FS-GM19-M-BKT-P004	2019 FS GMC SILVERADO/SIERRA MOUNTING DISC	2
8	HEX-M12X30	M12X30 HEX BOLT S/S	1
9	NY-M12	M12 NYLOC NUT S/S	1
10	FW-M12	12mm FLAT WASHER (ID - 13; OD - 20; T 1.8 - 2.2) DIN - 433	1
11	NCAP-M12	NUT CAP-012mm	1
12	HEX-M8x25	M8x25 HEX BOLT S/S	1
13	AC001-STD-SHIM-02	SHIM PLATE 2	4

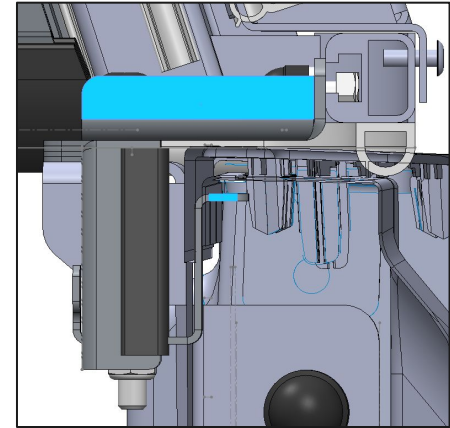
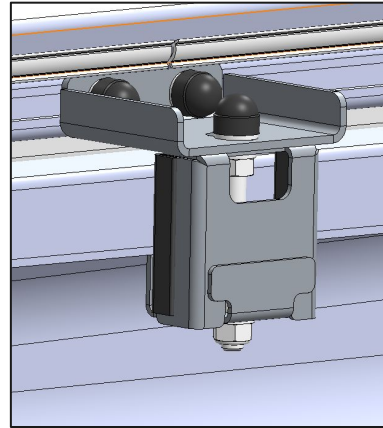
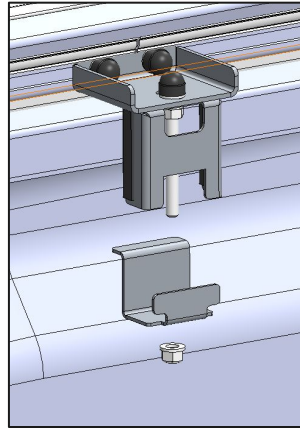
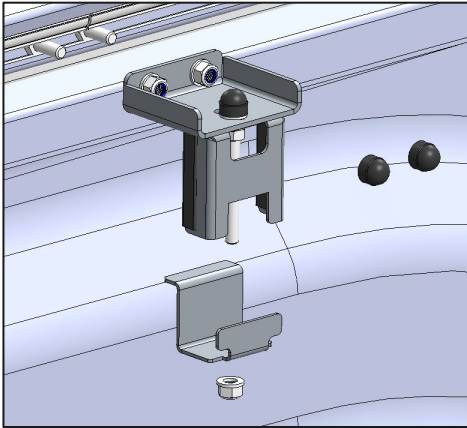
Installation Instructions

Canopy Fitment – Tools, Fasteners & Hardware

3.1

MOUNT BRACKET INSTALLATION (PART II)

1. With the top brackets in place; slide the Clamp Bracket on to the supplied M8x80 bolt.
2. Use the supplied nylock to finger tighten the clamp bracket, double check mounting brackets are equally spaced across load bin
3. Fully tighten bracket ensuring that it presses up against the inner lip of the load bin, securing the canopy and compressing the D rubber slightly



Installation Instructions

Preliminary information

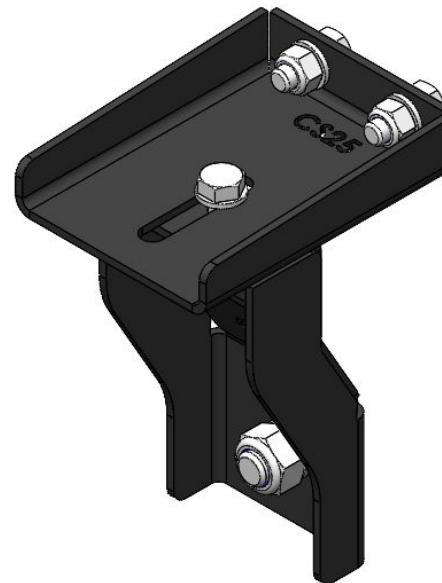
Installation and fitment instructions includes the tools required, fasteners included in the kit, and the hardware included in the kit.

Please follow the instructions and check installation steps with the images in this document.

Alu-Cab recommends that all sealing work is allowed to cure for 24 hours, after which you may drive the vehicle on normal paved roads. Before driving off-road with your Alu-Cab product or operating your roof conversion, an additional cure period of 48 hours is required.

Failure to follow these instructions will void your warranty. Please ensure that you follow the sealant manufacturers curing time as per their technical data sheet.

These times may differ slightly from the times we have recommended.



Service Enquiries email
queries@alu-cab.com

Installation Instructions

Mounting the brackets to the load bin

2

The mounting brackets are bolted to standard positions on load bin. Figure 5 below shows to positions on load bin.

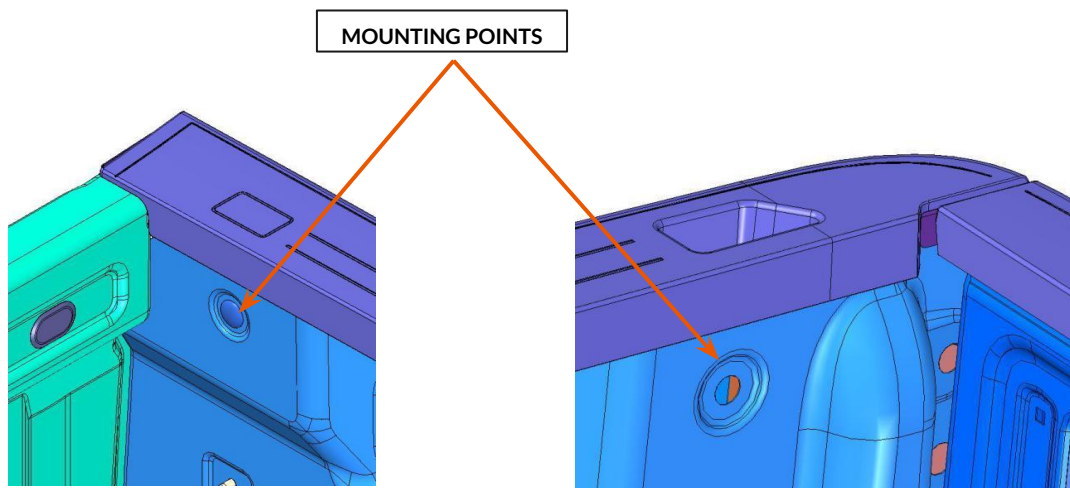


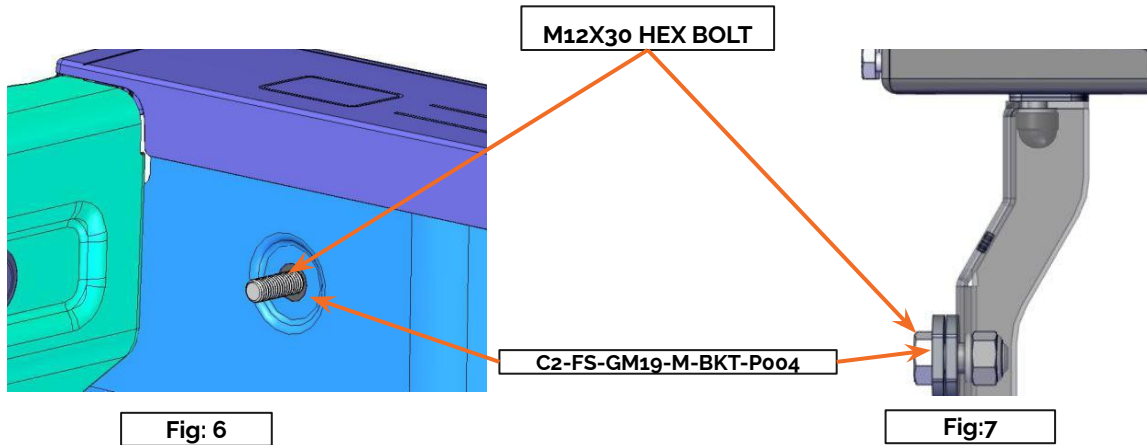
Fig 5: Front and Rear Mounting points

Installation Instructions

2.1

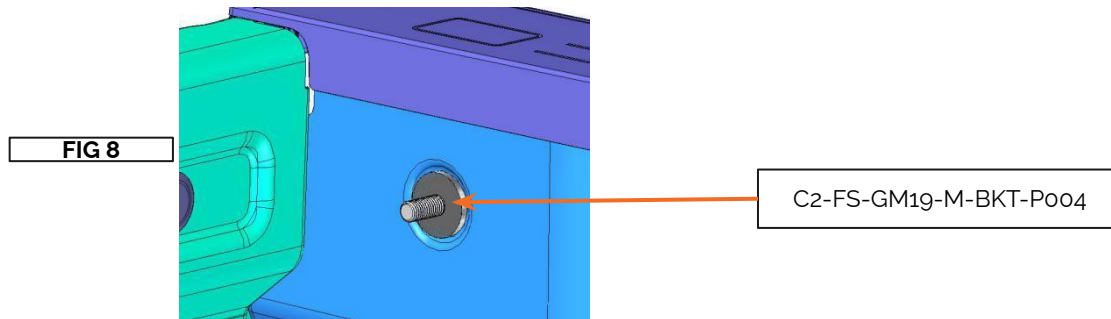
Mounting the Support Brackets to the Load Bin

Remove plastic cover of mounting point and also the cover on top hatch. Then place M12x30 Hex Bolt with 2 off MOUNTING DISC into the hole that is in the load bin. See Fig 6 and Fig 7.

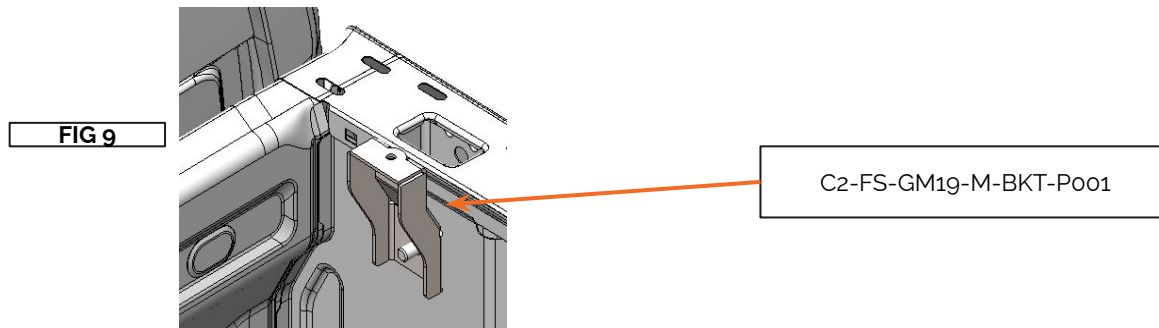


Installation Instructions

Place C2-FS-GM19-M-BKT-P004 on bolt to create spacer. See Fig 8



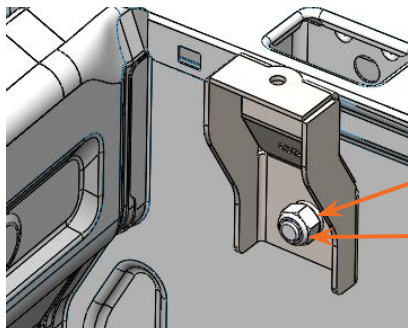
Place C2-FS-GM19-M-BKT-P001 on bolt and hold square with load bin top edge. See fig. 9



Installation Instructions

Place M12 washer and M12 nyloc nut on bolt and tighten the bracket to load bin. See Fig 10.

FIG 10

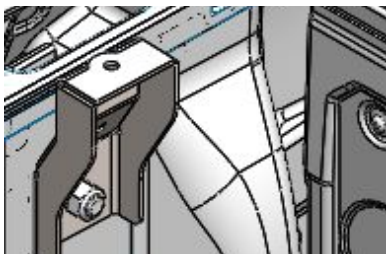


M12 FLAT WASHER

M12 NYLOC NUT

Repeat same sequence on rear mounting position as shown in fig 5. See fig 11.

FIG 11



Installation Instructions

Mounting Canopy to mounting bracket

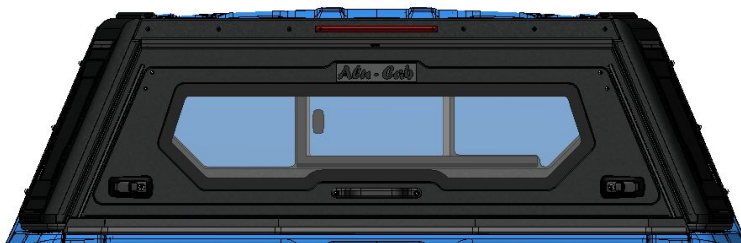
2.2

Place canopy on load bin, make sure canopy is centre on the load bin. See fig 12 and 13.

FIG 12



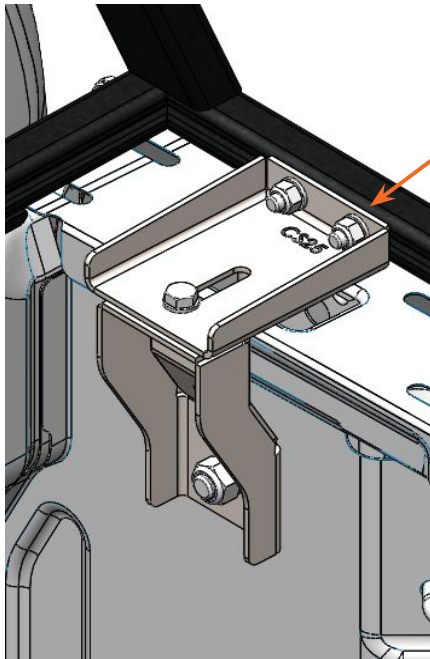
FIG 13



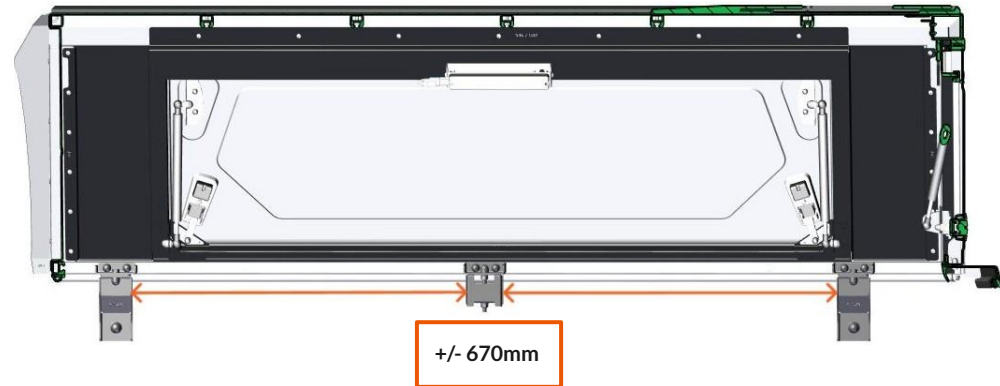
Installation Instructions

Slide M8x20 hex bolt in nut slot until centre of mounting bracket. Place mounting bracket C2-FS-GM19-M-BKT-P002 over bolt and tighten to canopy with M8 washer and M8 nylock nut. Keep straight over bracket and bolt down to load bin bracket. Use M8x20, M8 Washer and M8 Nylock nut. See fig 14.

FIG 14



M8x20 hex bolt
fastens into nut
slot of canopy



DISCLAIMER

All rights reserved. No part of this website may be reproduced, translated, stored in a retrieval system, or transmitted, in any form or by any means, electronic, mechanical, photocopying, recording or otherwise, without prior written permission of the owner.

Review all instructions information carefully before installation.

Any damages, direct or incidental to the installer and/or property due to incorrect installation of any parts are the responsibility of the installer. Due to the various applications and fitment options available, the responsibility lies with the user to ensure all mounting points are secure and tight before every trip.

If unsure, consult with your Distributor regarding the operations of our products.

Users are advised to be mindful of the load they are carrying and drive in accordance with road conditions.

WARNING

Always wear appropriate PPE (Personal protection equipment) when fitting our products. Although the mounting kit is designed to be DIY, if you have any doubts or concerns, contact an accredited fitment centre to carry out the work. Alu-Cab will not be liable for any injury to persons, and/or damage to products and/or vehicles.

While Alu-Cab Holdings takes reasonable measures to ensure that the contents of this Website are accurate and complete, Alu-Cab Holdings makes no representations or warranties, whether express or implied, as to the quality, timeliness, operation, integrity, availability or functionality of this Website or as to the accuracy, completeness or reliability of any information on this Website. Alu-Cab Holdings reserves the right to make changes, corrections and/or improvements to the information and to the products and programs described in such information, at any time without notice.

Alu-Cab Holdings will use reasonable endeavours to maintain the availability of the Website, except during scheduled maintenance periods, and reserves the right to discontinue providing the Website or the service or any part thereof with or without notice to you. Any person who accesses this Website or relies on this Website or on the information contained in this Website does so at his or her own risk.

Occasionally, at our discretion, we may include or offer third-party products or services on our website. These third-party sites have separate and independent privacy policies. We therefore have no responsibility or liability for the content and activities of these linked sites. Nonetheless, we seek to protect the integrity of our site and welcome any feedback about these sites.