



CC2-DOB-TT24-M-BKT

# DISCLAIMER

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## Preliminary information

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Review all instruction information carefully before installation.

Any damages, direct or indirect to the installer and/or property due to incorrect installation of any parts are the responsibility of the installer.

Due to the various application and fitment options available, the responsibility lies with the user to ensure all mounting points are secure and tight before every trip. If unsure, consult with your Distributor regarding the operations of our products.

Users are advised to be mindful of the load they are carrying and drive in accordance with road conditions.



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# Installation Instructions



The tables below show the equipment, i.e. tools and fasteners required to install the **MOUNTING KIT TACOMA 24**

Tools & Items Required
T55 Torx Bit ½" Socket
Ratchet Wrench ½" Driver
19mm Socket ½" Driver
Penetrating Lubricant

Fasteners Supplied	QTY
M12X60 HEX BOLT S/S	4
M12 FLAT WASHER	12
M12 SPRING WASHER	4
M12 NUT CAP	4

Lay out all parts provided on a table or flat surface, to ensure that all required parts are accounted for;

# Installation Instructions

STEP  
1

Due to the material nature of the Toyota Tacoma loadbin, it is necessary to install mounting brackets, in order to mount the Drive-Off Base.

The below steps pertain to both the Short Bed and Long Bed variations of Toyota Tacoma.

Undo the below identified fasteners, and set them aside for reinstallation.



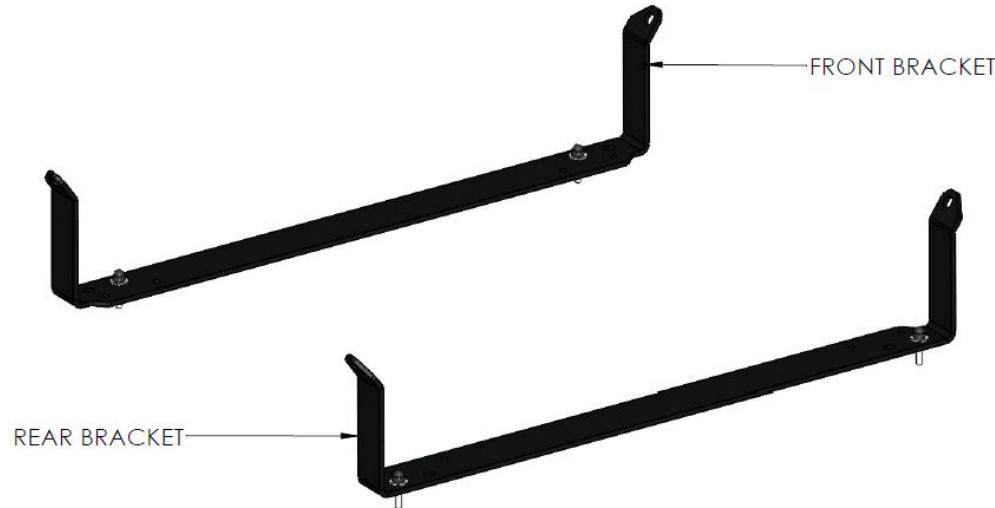
# Installation Instructions

STEP  
2

Note below the difference to the mounting orientation of the brackets, and the direction that they face respectively  
**The Front Bracket has 4 x M12 Flat Washers underneath to offset the corrugated floor of the load bin.**

Align the bracket holes with the mounting holes in the loadbin, from where the fasteners were removed in Step 1.

Reinstall and tighten the fasteners that were removed in Step 1, into the corresponding holes.



# Installation Instructions

STEP  
3

Proceed with the Drive-Off Base [Fitment Instructions](#). Instead of making use of the M12 eye-nut and spreader plate, the M10 D-Shackles can be installed onto the Bracket Set directly. Continue with the rest of the installation as outlined in the Drive-Off Base Fitment Instruction.

Below is an illustration of the Short Bed installation configuration



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## **WARNING**

Always wear appropriate PPE (Personal protection equipment) when fitting our products. Although the mounting kit is designed to be DIY, if you have any doubts or concerns, contact an accredited fitment centre to carry out the work. Alu-Cab will not be liable for any injury to persons, and/or damage to products and/or vehicles.

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