



## FITMENT INSTRUCTIONS

**Toyota Tundra (5,5ft & 6,5ft) [2007-2021] to Canopy Camper and ModCAP Camper**

# Installation Instructions

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## Preliminary information

Installation and fitment instructions includes the tools required, fasteners included in the kit, and the hardware included in the kit.

Please follow the instructions and check installation steps with the images in this document.

Alu-Cab recommends that all sealing work is allowed to cure for 24 hours, after which you may drive the vehicle on normal paved roads. Before driving off-road with your Alu-Cab product or operating your roof conversion, an additional cure period of 48 hours is required.

Failure to follow these instructions will void your warranty. Please ensure that you follow the sealant manufacturers curing time as per their technical data sheet.

These times may differ slightly from the times we have recommended.



Service Enquiries email  
[queries@alu-cab.com](mailto:queries@alu-cab.com)

# DISCLAIMER

## Safety Notice – Lifting and Handling of Product

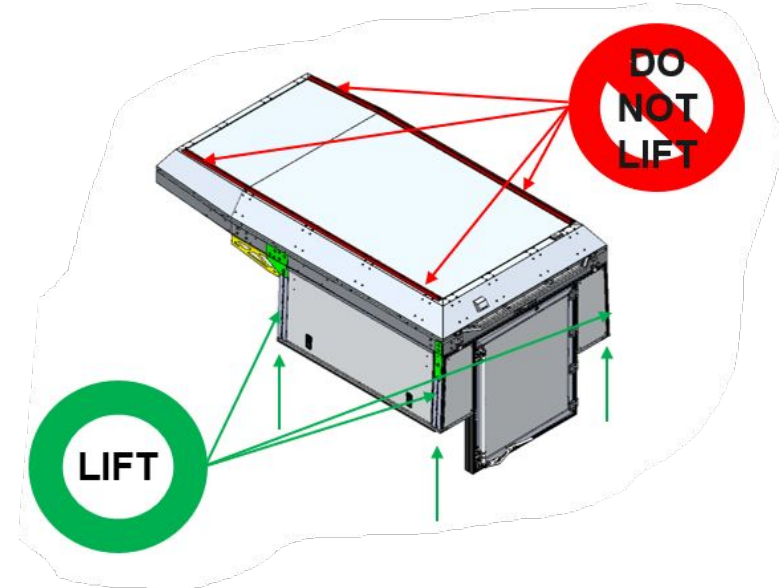
Do not attempt to lift, move, or suspend the canopy, canopy camper, or any related product using eyebolts, eye nuts, or any components attached to the cargo rails or roof accessory tracks.

**These points are not engineered or rated for lifting loads and may result in serious injury, product damage, or failure if used.**

For all lifting and handling operations, only use approved lifting methods such as:

- A forklift positioned securely beneath the base structure, or
- Outrigging poles attached to the designated lifting brackets supplied or approved by Alu-Cab.

Always ensure lifting equipment and methods comply with applicable safety standards. Improper lifting may void the warranty on this product.



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# Installation Instructions

## Canopy Camper Fitment – Tools, Fasteners & Hardware

1.1

### Tools & Items Required

| Tools                  | Application                     |
|------------------------|---------------------------------|
| Ratchet                | Used to tighten down fasteners  |
| 13mm Ring Flat Spanner | Used to tighten M8 fasteners    |
| 19mm Ring Flat Spanner | Used to tighten M12 fasteners   |
| T-40 Spline Socket     | Used to remove OEM bolts        |
| 5mm Allen Key Socket   | Used to tighten M8 button-heads |
| 13mm Socket            | Used to tighten M8 fasteners    |
| 19mm Socket            | Used to tighten M12 fasteners   |
| Square Extensions      | Used with Ratchet               |

1.2

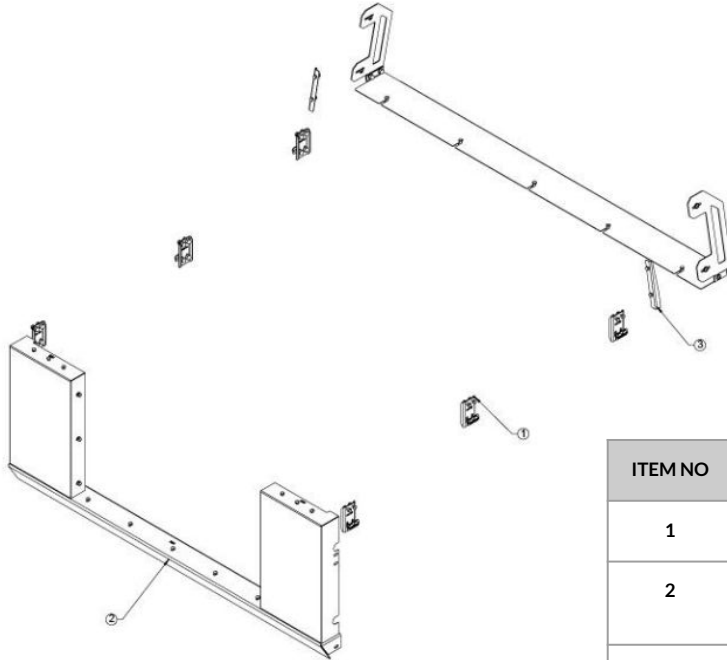
### Consumables

| Consumables           | Application                                   |
|-----------------------|-----------------------------------------------|
| Black UV 521 Sikaflex | Used to seal the Canopy Camper once installed |
| Rags                  | Used to clean up after install                |

# Installation Instructions

2.

## Mounting and filler kit component identification



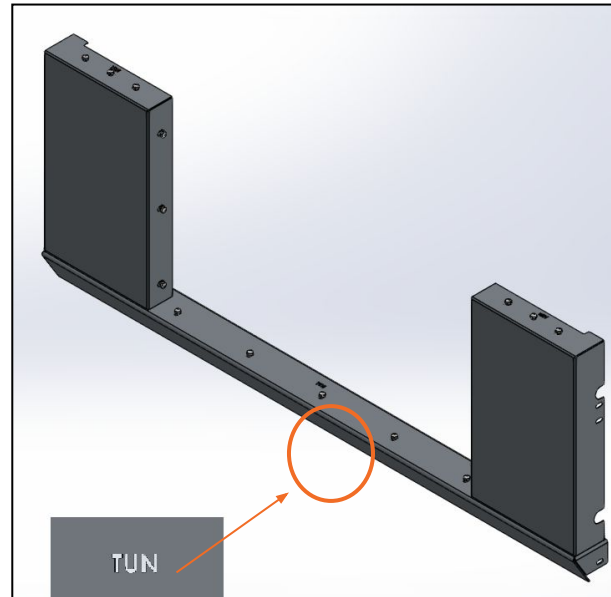
| ITEM NO | PART NUMBER                       | DESCRIPTION                      |
|---------|-----------------------------------|----------------------------------|
| 1       | 165-TUNDRA-MNT-KIT-ASSY-01        | MOUNT KIT MAIN ASSEMBLY          |
| 2       | 165-TUNDRA-REAR-FILLR-KIT-ASSY-01 | TUNDRA REAR FILLER KIT ASSEMBLY  |
| 3       | 165-TUNDRA-FNT-FILLR-KIT-ASSY-01  | TUNDRA FRONT FILLER KIT ASSEMBLY |

# Installation Instructions

3.

## Rear Filler Kit - Component Identification

The Rear Filler Assembly is made up of three main sheet metal parts, the inside boxes as well as the bottom filler bracket. Begin by removing the tailgate in preparation.

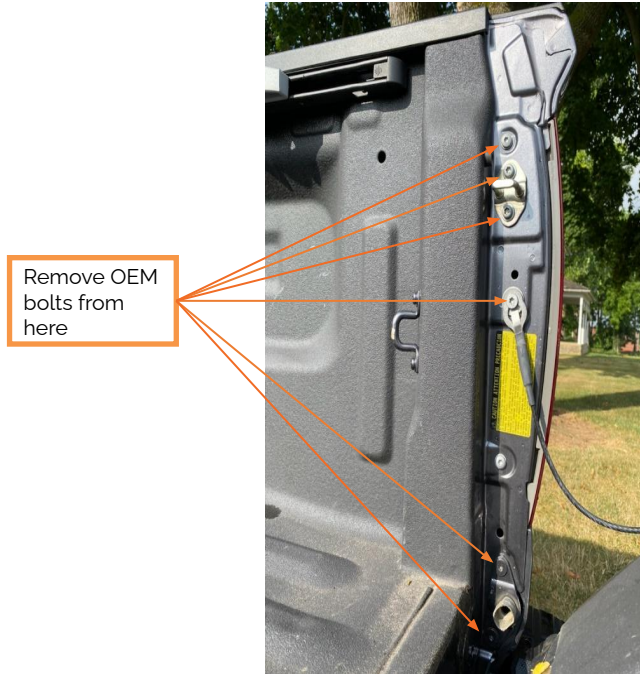


# Installation Instructions

## 3.1

### Rear Filler Kit – Installation

The OEM bolts as indicated below need to be removed along with the tailgate before the rear filler kit can be installed. Ensure the bolts are kept in a safe location so that they are not lost as they will be required in a later part of the installation.

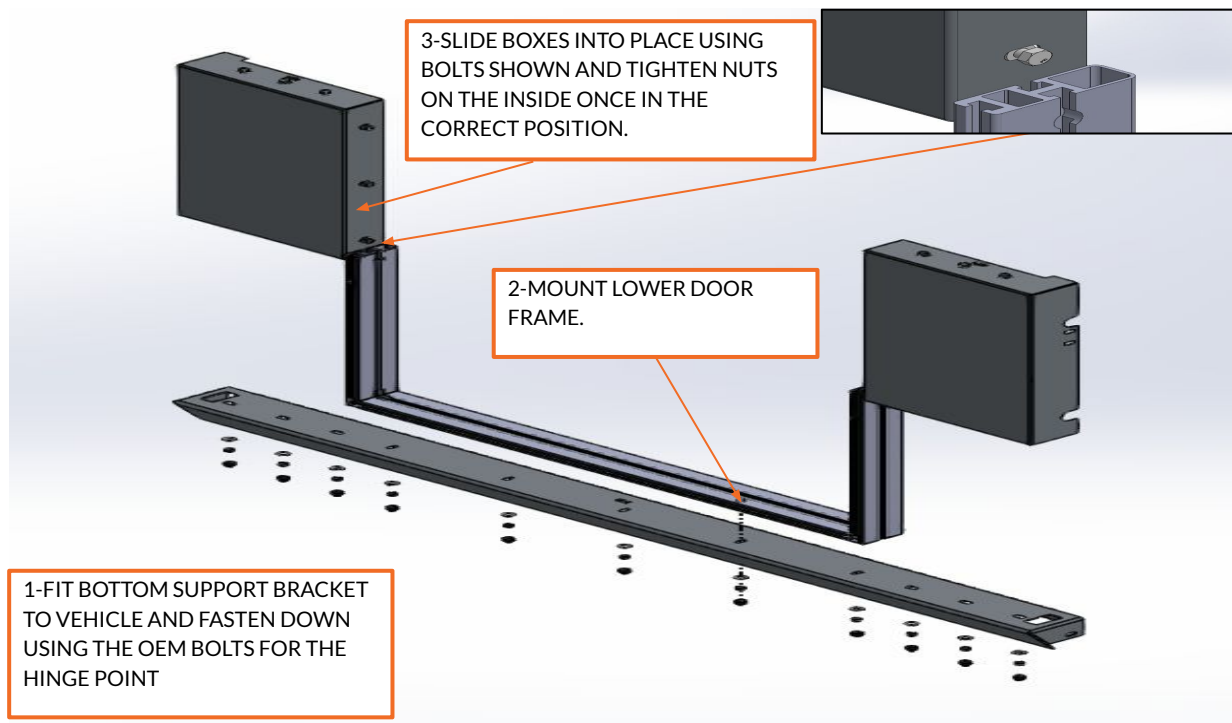


# Installation Instructions

4.

## Rear Filler Kit - Assembly

The rear filler kit needs to be assembled in the correct order. The below image indicates steps one through to three for assembling this kit

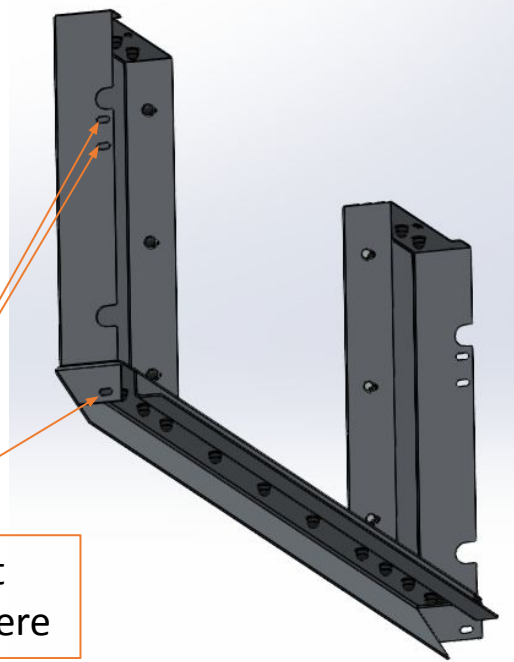


# Installation Instructions

5.

Rear Filler Kit - Assembly

Use OEM bolt to fit  
and fasten down here



# Installation Instructions

5.1

## Rear Filler Kit - Assembly

OEM bolts removed earlier. Please ensure the bolts securing the Tail-lights are reinstalled as well



# Installation Instructions

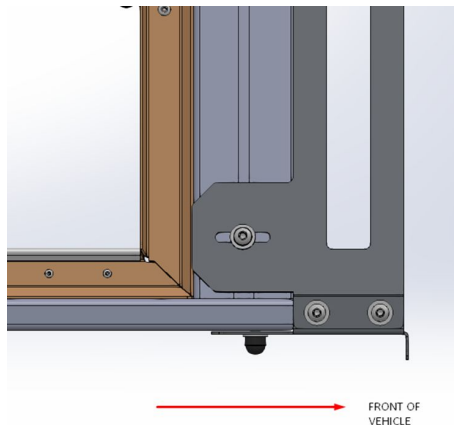
6.

## Front Filler Kit - Installation

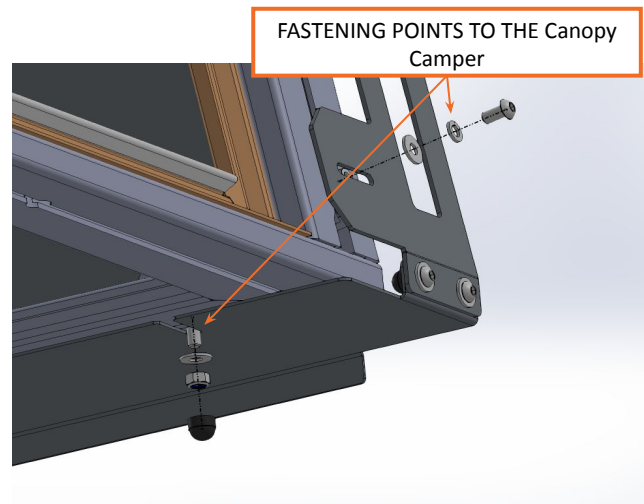
The front filler is composed of 3 separate parts and is only required if the vehicle is of the 6,5ft variety. Skip ahead to the installation of the base unit if you are installing the 5,5ft variety (page 9).

The front filler is fitted to the camper directly before mounting the camper on the Load bin. Slide the bolts indicated in the drawing into the bottom nut slot of the frame and line them up with the slots cut into the bracket. Fasten the bracket down using a washer and nylock nut. Lastly apply Black Sikaflex to the front ensuring a weatherproof seal. The left and right brackets can then be installed adding some rigidity to the entire assembly

6.1



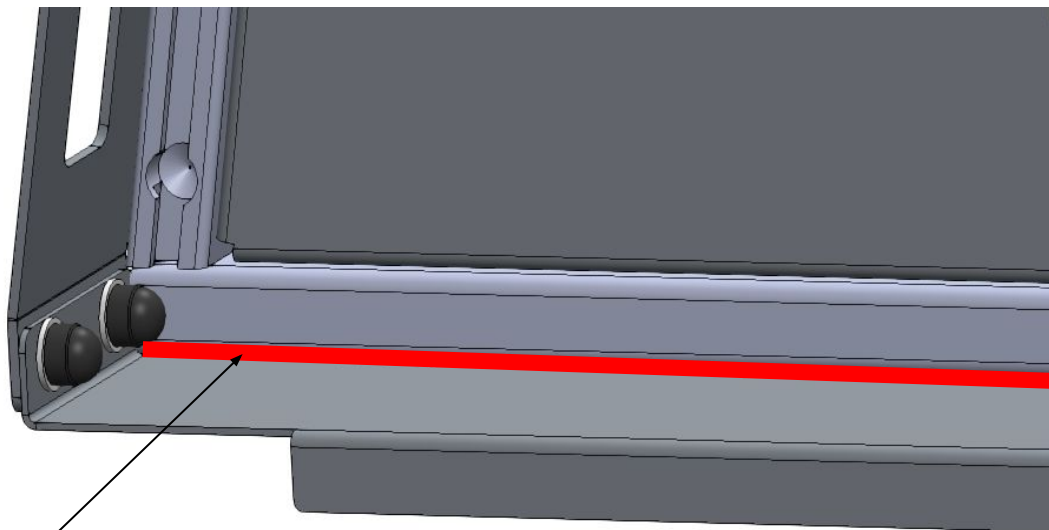
6.2



# Installation Instructions

6.3

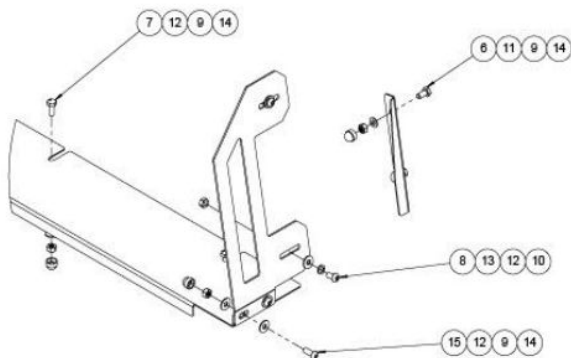
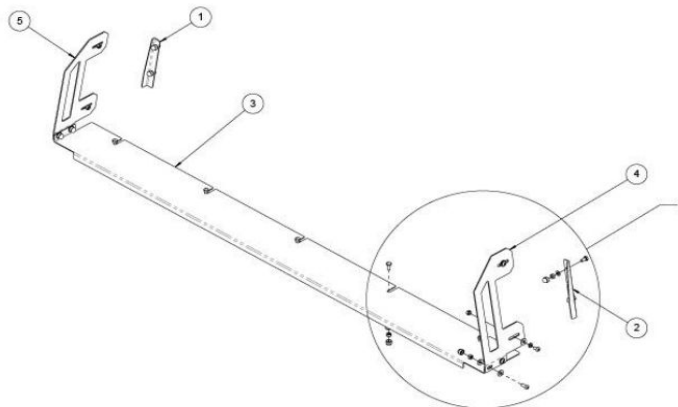
## Front Filler Kit - Installation



APPLY SIKAFLEX TO SEAL ALONG  
LENGTH OF THE FRONT FILLER  
BRACKET

# Installation Instructions

7.



| ITEM NO. | PART NUMBER                    | DESCRIPTION                             | QTY |
|----------|--------------------------------|-----------------------------------------|-----|
| 1        | 165-RAM-FNT-RHS-FIL-BRK-01     | FRONT RHS FILLER BRACKET                | 1   |
| 2        | 165-RAM-FNT-LHS-FIL-BRK-01     | FRONT LHS FILLER BRACKET                | 1   |
| 3        | 165-TUNDRA-FNT-BOT-FIL-BRK-01  | FRONT BOTTOM FILLER BRACKET             | 1   |
| 4        | 165-TUNDRA-FNT-LHS-FIL-BRKT-01 | RIGHT FRONT FILLER BRKT                 | 1   |
| 5        | 165-TUNDRA-FNT-RHS-FIL-BRKT-01 | RIGHT FRONT FILLER BRKT                 | 1   |
| 6        | HEX-M8x16                      | M8x16 HEX BOLT S/S                      | 4   |
| 7        | HEX-M8x20                      | M8x20 HEX BOLT S/S                      | 5   |
| 8        | BHD-M8x16                      | M8x16 B/HD BOLT S/S                     | 4   |
| 9        | NY-M8                          | M8 NYLOC NUT S/S                        | 13  |
| 10       | NUT-M8                         | M8 HEX NUT S/S                          | 4   |
| 11       | FW-M8                          | M8x16mm FLAT WASHER S/S - DIN 125       | 4   |
| 12       | FPW-M8                         | M8x20mm OVERSIZED WASHER S/S - DIN 9021 | 17  |
| 13       | SW-M8                          | M8 SPRING WASHER S/S                    | 4   |
| 14       | NCAF-M8                        | NUT CAF-Ø8mm                            | 13  |
| 15       | BHD-M8x20                      | M8x20 B/HD BOLT S/S                     | 4   |

# Installation Instructions

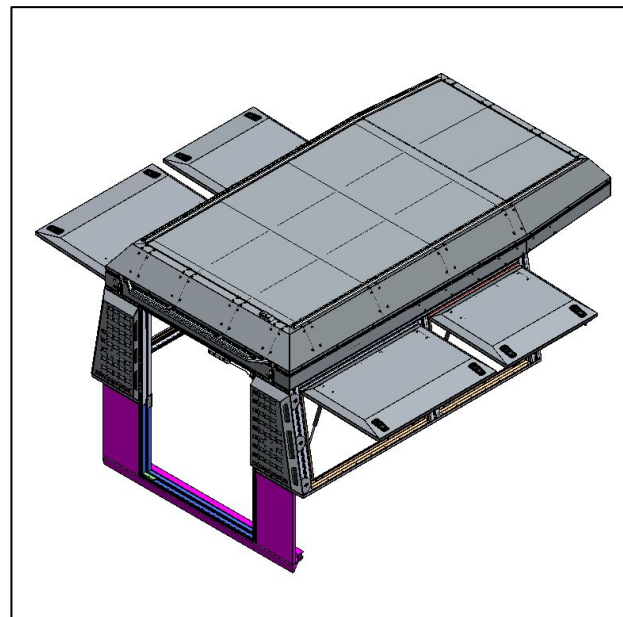
8.

## Canopy Camper Base Unit - Installation & Assembly

### Seating the Base Unit

Attach the gasket material to the lower seating surface of the Canopy Camper's base frame - Refer to the stand-alone Fitment Instruction for this process.

Lower the Canopy Camper Base Unit onto the already mounted Rear Filler Assembly, as shown in the image above, and align the lower and upper portions of the door frame.

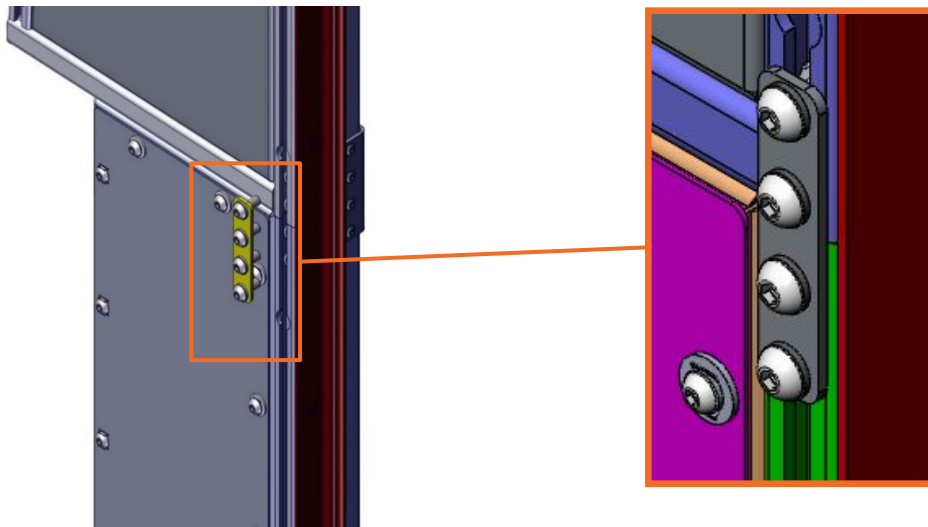


# Installation Instructions

9.

## Base Unit to Rear Filler Assembly Connection

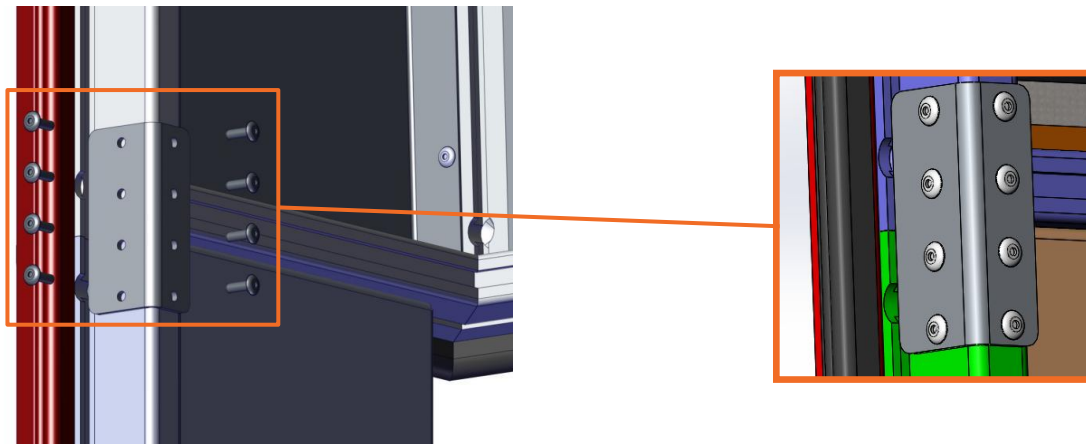
Using the supplied hardware, fasten the lower and upper door frames together, on each side of the **EXTERNAL** door opening. See images below:



# Installation Instructions

9.1

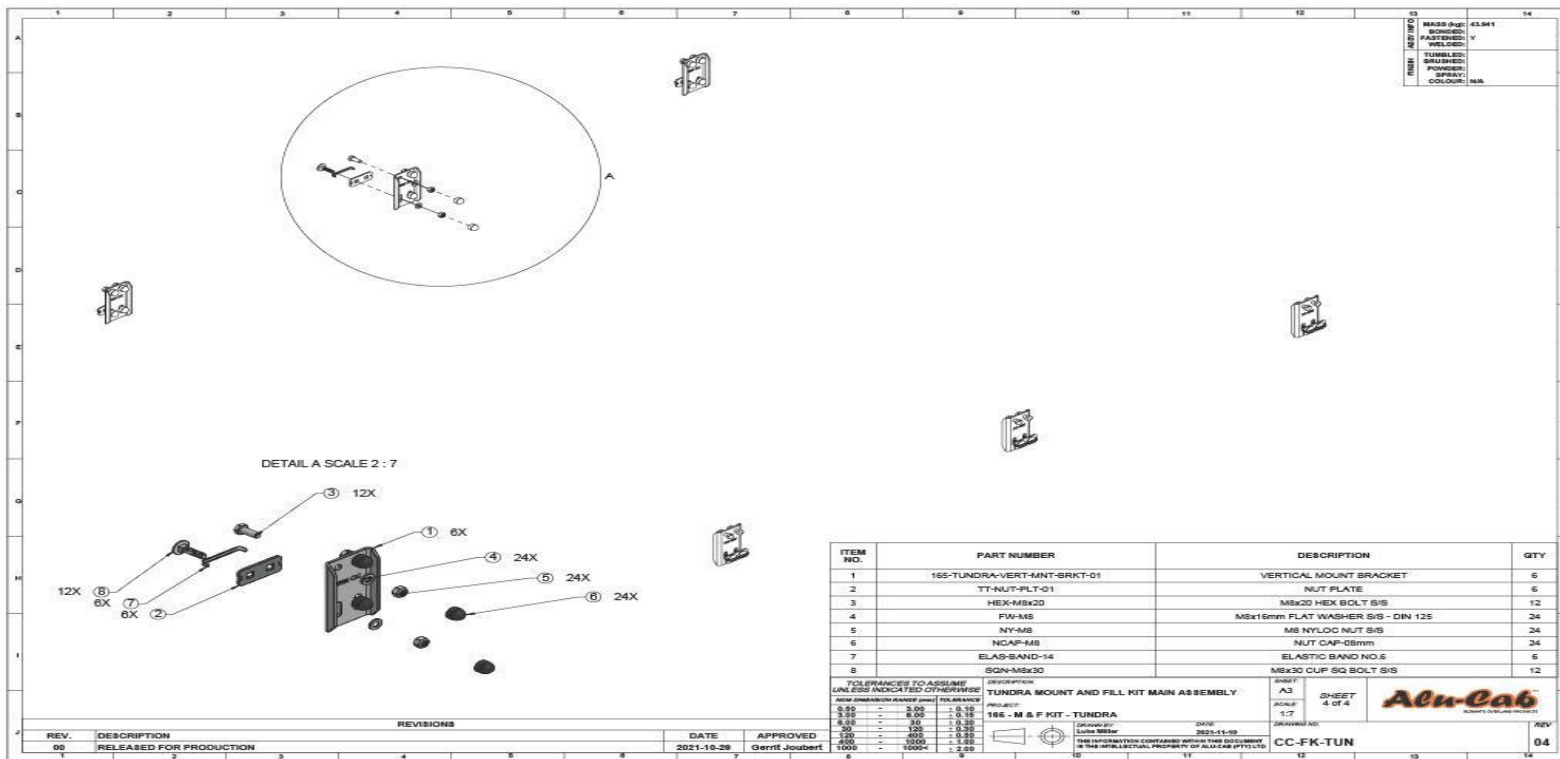
Using the supplied hardware, fasten the lower and upper door frames together, on each side of the **INTERNAL** door opening. See images below:



# Installation Instructions

10.

## Mounting Bracket Kit - Component Identification



# Installation Instructions

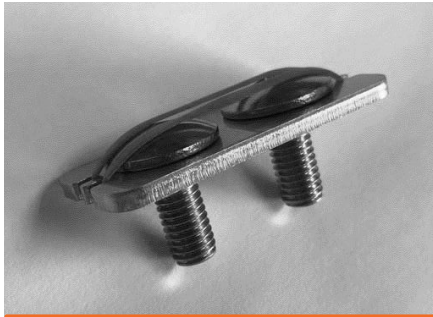
STEP  
1

## Mounting Bracket Kit

### Side Mounting Brackets

The side mounting brackets are installed in two parts. Firstly, put together the nut plate assembly. This can be done by inserting two cup squares into the nut plate (TT-NUT-PLT-01). With the cup square inserted secure it in place using the provided elastic by stretching it over the back of the plate.

The next step is to slide the nut plate assemblies into the rail system on the Tundra. Place one nut plate assembly in the front of the load bin, one in the middle and one in the rear. Repeat this on the other side of the bin with the other rail.



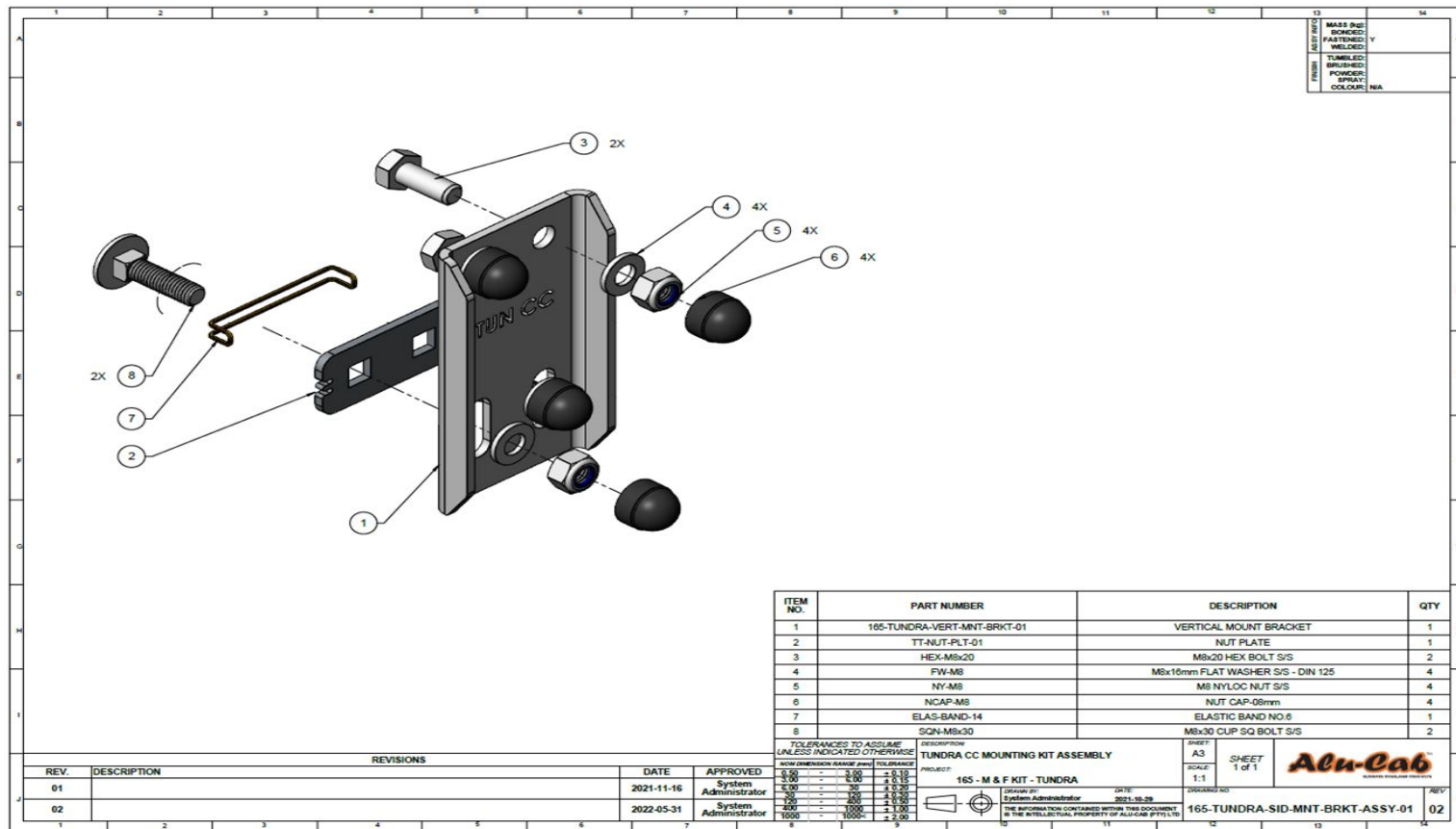
NUT PLATE ASSEMBLY



RAIL FOR SIDE MOUNTING  
BRACKETS

# Installation Instructions

10.1



# Installation Instructions

STEP  
2

## Mounting Bracket Kit

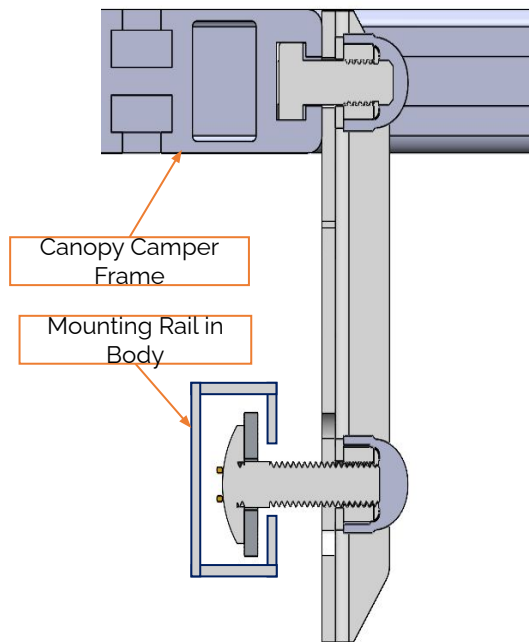
### Side Mounting Brackets

To install the second part of the side mount brackets (165-TUNDRA-VERT-MNT-BRKT-01) firstly slide 2 off M8 bolts into the Canopy Camper Frame per bracket set, therefore 6 off bolts will need to slid into the frame per side.

Align these M8 bolts with the nut plate assemblies, and slide the 165-TUNDRA-VERT-MNT-BRKT-01 over the bolts as shown in the image below.

Add washers and nylock nuts to both the bolts in the Canopy Camper frame and the cup square in the mounting rail, effectively pulling the 165-TUNDRA-VERT-MNT-BRKT-01 onto both frames.

Fasten all the nylock nuts down until they are tight and install the plastic nut caps to finish off the installation of the mounting brackets.

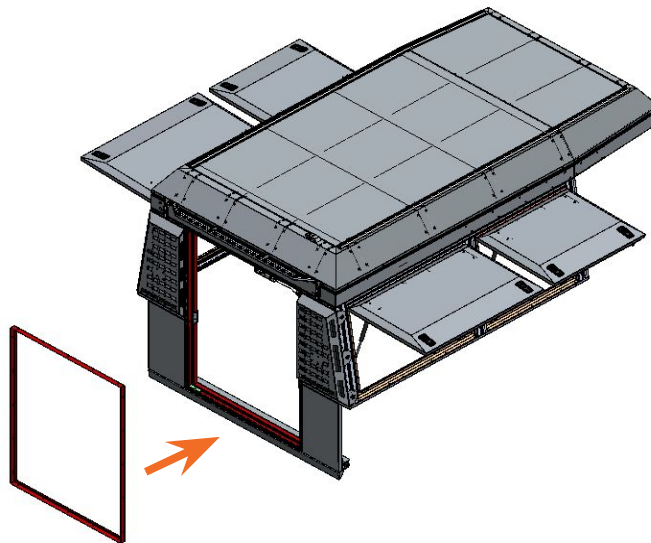


# Installation Instructions

11.

## Rear Door Rebate Installation

Insert the Rear Door Rebate Frame into the door frame opening, ensure that mounting holes all align. Using the supplied hardware, rivet the frame in place along the LHS, RHS and upper and lower mounting interfaces. See images below:



# Installation Instructions

## 11.1

### Rear Door Installation

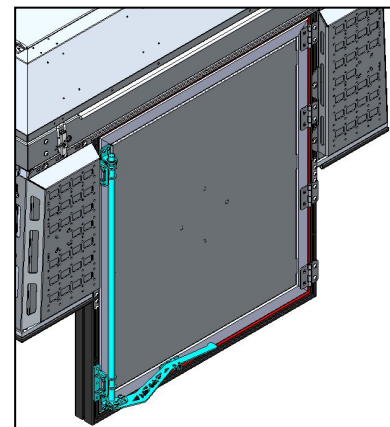
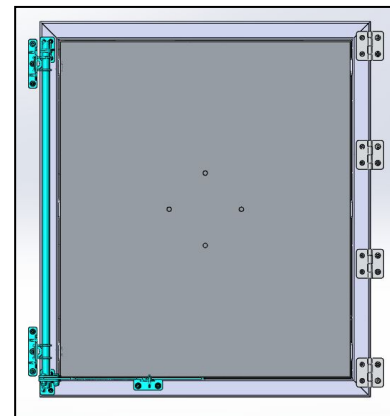
The Rear Door Assembly is supplied fully assembled with its hinges, and the locking mechanism, as shown below:

Insert the assembled door into the rear door opening. Fasten the four (4) hinges into the nut slot on the RHS door frame first, using the supplied hardware.

Align the two (2) locking mechanism Hook Brackets with the upper and lower lock tabs and fasten into the nut slot on the LHS frame, using the supplied hardware.

Installed Rear Door shown below (rear Filler Assembly removed for clarity):

**NB!** The Canopy Camper must rest solely on the mounting brackets and no load is allowed on the load bin. Once this is completed, the Canopy Camper has been installed successfully.



# Disclaimer

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## **Review all instructions information carefully before installation.**

Any damages, direct or incidental to the installer and/or property due to incorrect installation of any parts are the responsibility of the installer. Due to the various applications and fitment options available, the responsibility lies with the user to ensure all mounting points are secure and tight before every trip.

If unsure, consult with your Distributor regarding the operations of our products.

Users are advised to be mindful of the load they are carrying and drive in accordance with road conditions.

## **WARNING**

Always wear appropriate PPE (Personal protection equipment) when fitting our products. Although the mounting kit is designed to be DIY, if you have any doubts or concerns, contact an accredited fitment centre to carry out the work. Alu-Cab will not be liable for any injury to persons, and/or damage to products and/or vehicles.

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