



## **FITMENT INSTRUCTIONS**

**Canopy Camper and ModCAP Camper to suit Jeep Gladiator**

# Installation Instructions

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## Preliminary information

Installation and fitment instructions includes the tools required, fasteners included in the kit, and the hardware included in the kit.

Please follow the instructions and check installation steps with the images in this document.

Alu-Cab recommends that all sealing work is allowed to cure for 24 hours, after which you may drive the vehicle on normal paved roads. Before driving off-road with your Alu-Cab product or operating your roof conversion, an additional cure period of 48 hours is required.

Failure to follow these instructions will void your warranty. Please ensure that you follow the sealant manufacturers curing time as per their technical data sheet.

These times may differ slightly from the times we have recommended.



Service Enquiries email  
[queries@alu-cab.com](mailto:queries@alu-cab.com)

# DISCLAIMER

## Safety Notice – Lifting and Handling of Product

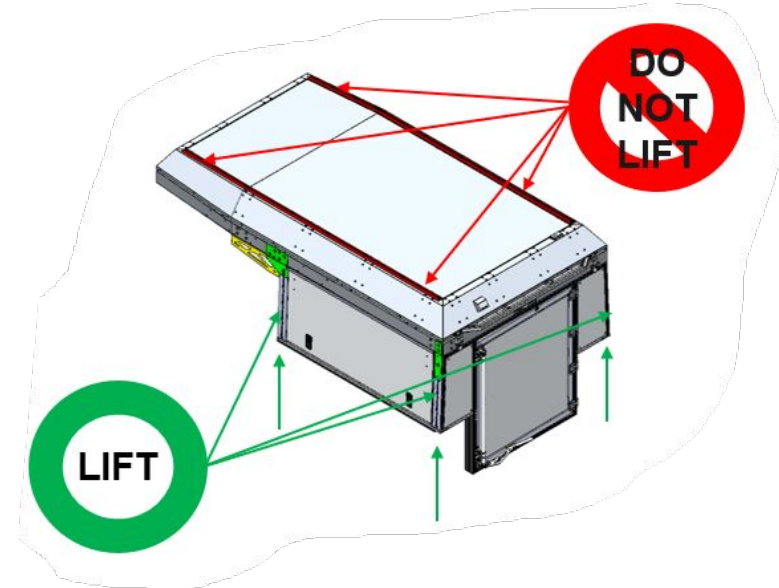
Do not attempt to lift, move, or suspend the canopy, canopy camper, or any related product using eyebolts, eye nuts, or any components attached to the cargo rails or roof accessory tracks.

**These points are not engineered or rated for lifting loads and may result in serious injury, product damage, or failure if used.**

For all lifting and handling operations, only use approved lifting methods such as:

- A forklift positioned securely beneath the base structure, or
- Outrigging poles attached to the designated lifting brackets supplied or approved by Alu-Cab.

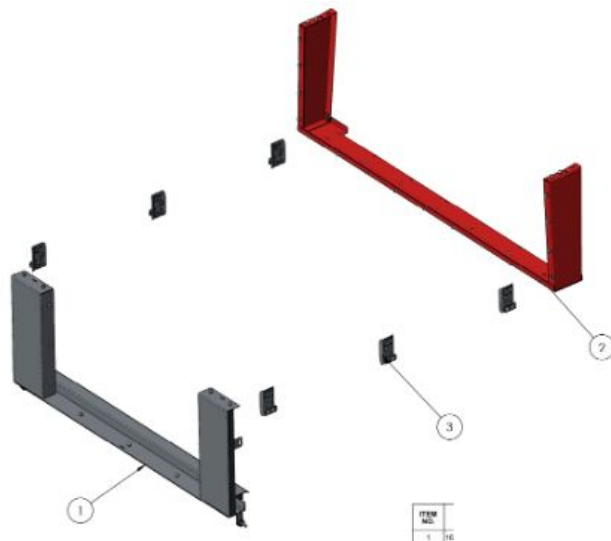
Always ensure lifting equipment and methods comply with applicable safety standards. Improper lifting may void the warranty on this product.



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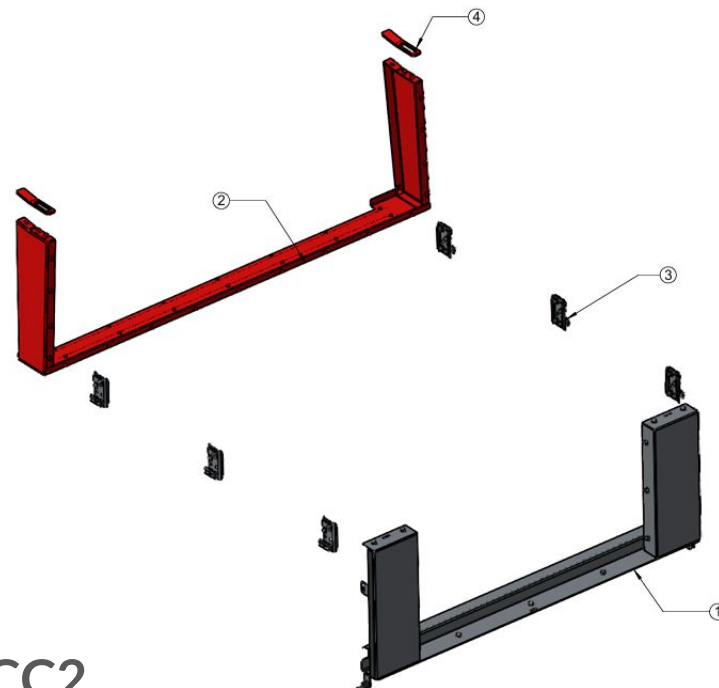
# Installation Instructions

## 1. Mounting & Filler Kit - Component Identification



CC

| ITEM NO. | PART NUMBER                       | DESCRIPTION                     | QTY |
|----------|-----------------------------------|---------------------------------|-----|
| 1        | 162-JPGLAD-RER-FILLER-KIT-ASSY-01 | JEEP GLADIATOR REAR FILLER KIT  | 1   |
| 2        | 162-JPGLAD-FNT-FILLER-KIT-ASSY-01 | JEEP GLADIATOR FRONT FILLER KIT | 1   |
| 3        | 162- JPGLAD-MOUNT-BRACKETS-ASSY   | JEEP GLADIATOR MOUNTING KIT     | 6   |



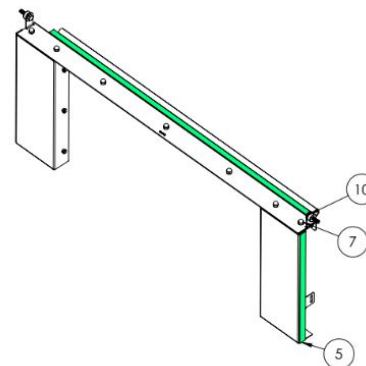
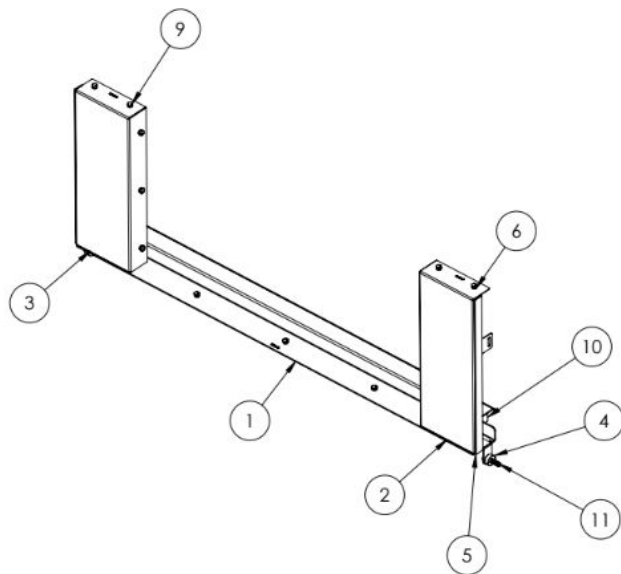
CC2

| ITEM NO. | PART NUMBER                       | Revision | DESCRIPTION                                | QTY |
|----------|-----------------------------------|----------|--------------------------------------------|-----|
| 1        | CC2-FK-JG-A01                     | 00       | JG19 REAR FILLER KIT                       | 1   |
| 2        | 162-JPGLAD-FNT-FILLER-KIT-ASSY-01 | 01       | JEEP GLADIATOR FRONT FILLER KIT            | 1   |
| 3        | 162- JPGLAD-MOUNT-BRACKETS-ASSY   | 02       | JEEP GLADIATOR MOUNTING KIT                | 6   |
| 4        | CC2-FK-JG-P003                    | 00       | FILLER KIT JEEP GLADIATOR-6mm Spacer Plate | 2   |

# Installation Instructions

2.

## Rear Filler Kit - Component Identification

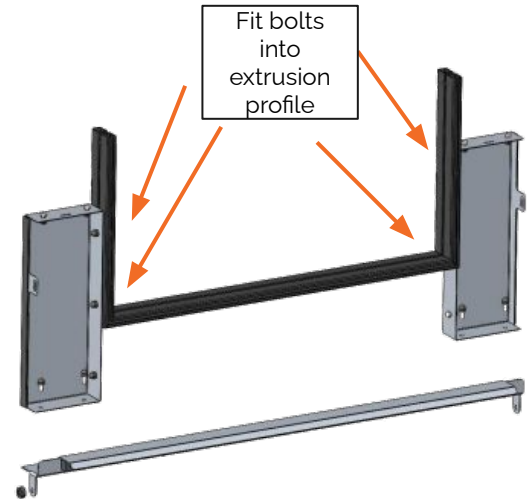
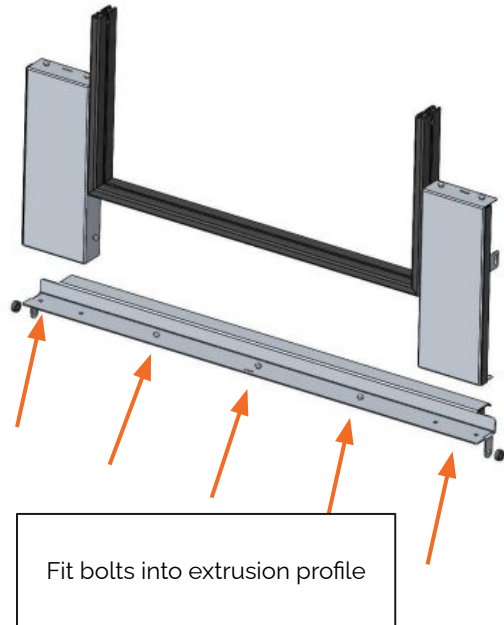


| ITEM NO. | PART NUMBER                 | DESCRIPTION                              | QTY |
|----------|-----------------------------|------------------------------------------|-----|
| 1        | 162-JPGLAD-BOT-SUPP-BRKT-01 | BOTTOM SUPPORT BRACKET                   | 1   |
| 2        | 162-JPGLAD-INNER-BOX-RH-01  | FILLER BOX RH                            | 1   |
| 3        | 162-JPGLAD-INNER-BOX-LH-01  | FILLER BOX LH                            | 1   |
| 4        | 162-JPGLAD-BUSH-01          | NYLON SPACER BUSH                        | 2   |
| 5        | SPNG-RUB-325 - 500mm        | Sponge Rubber 25x3mm - 500mm Long        | 2   |
| 6        | FW-M8                       | M8x16mm FLAT WASHER S/S - DIN 125        | 21  |
| 7        | NCAP-M8                     | NUT CAP-08mm                             | 21  |
| 8        | NY-M8                       | M8 NYLOC NUT S/S                         | 17  |
| 9        | HEX-M8x20                   | M8x20 HEX BOLT S/S                       | 17  |
| 10       | A-BND-RUB - 1230mm          | A BAND (25x20x1500mm Lg)                 | 1   |
| 11       | HEX-M10x45-PT               | M10x45 HEX BOLT-PARTIAL THREAD           | 2   |
| 12       | FFW-M10                     | M10x30mm OVERSIZED WASHER S/S - DIN 9021 | 2   |

# Installation Instructions

## 3. Rear Filler Kit - Assembly

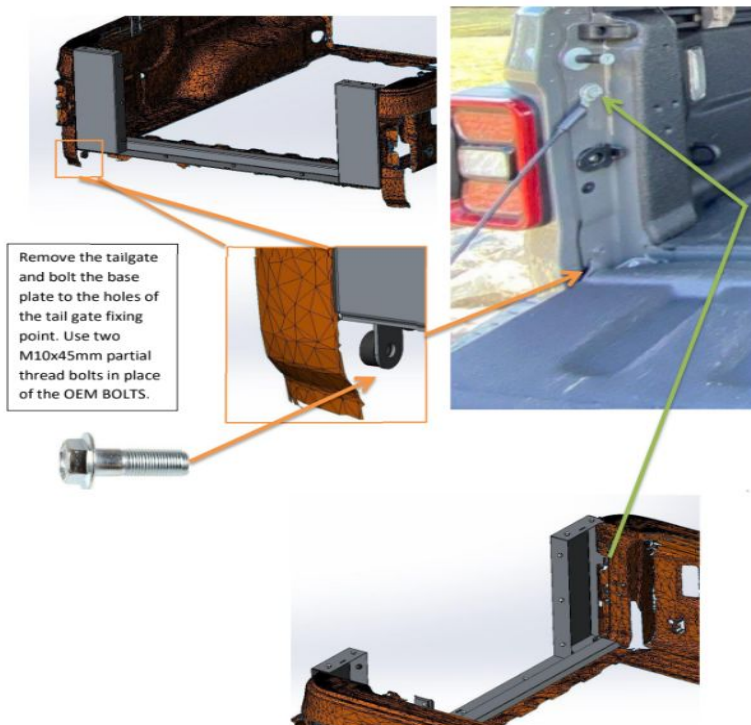
Fit the lower door frame, supplied with the Canopy Camper base unit, into the Rear Filler assembly, and tighten the factory fitted fasteners, as below:



# Installation Instructions

## 4. Rear Filler Kit - Installation

Remove the tailgate, and fit the Rear Filler Assembly (with the Lower Door Frame fitted):



# Installation Instructions

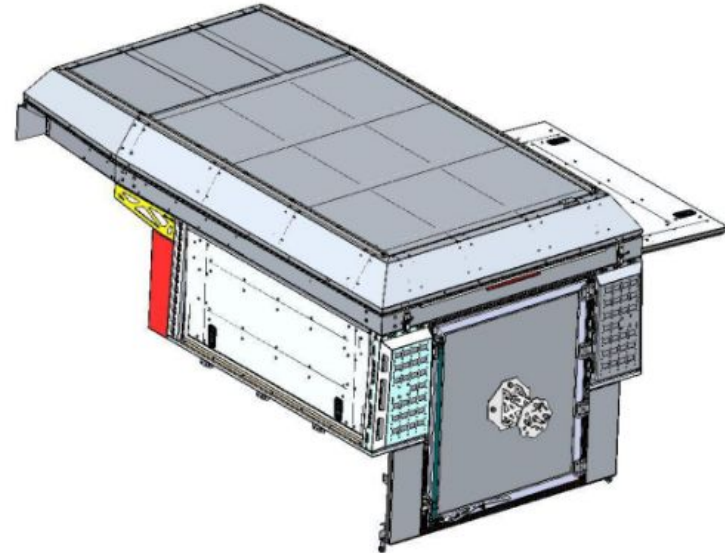
## Canopy Camper Base Unit - Installation & Assembly

5.

### Seating the Base Unit

Attach the gasket material to the lower seating surface of the Canopy Camper's base frame - Refer to the stand alone Fitment Instruction for this process.

Lower the Canopy Camper Base Unit onto the already mounted Rear Filler Assembly, as shown in the image above, and align the lower and upper portions of the door frame.



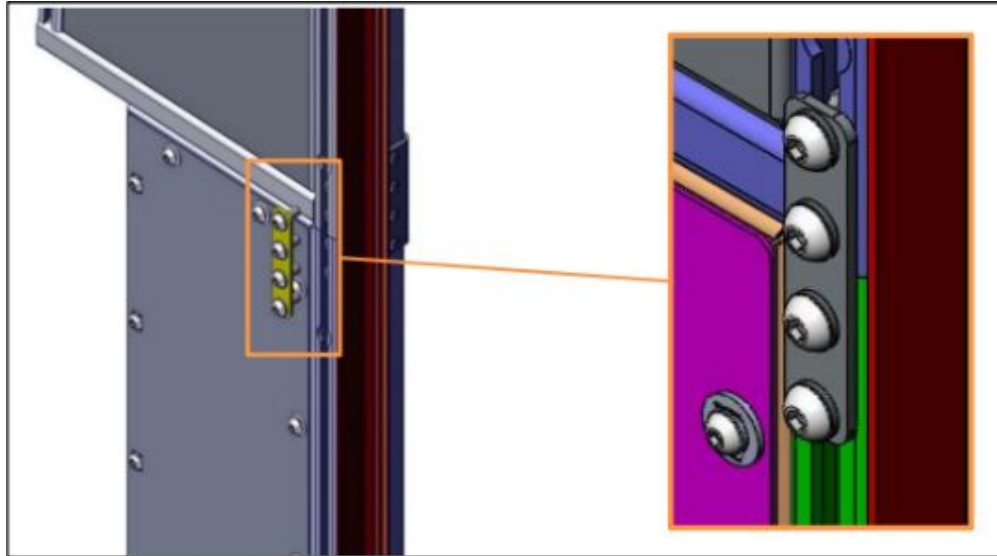


# Installation Instructions

6.

## Base Unit to Rear Filler Assembly Connection

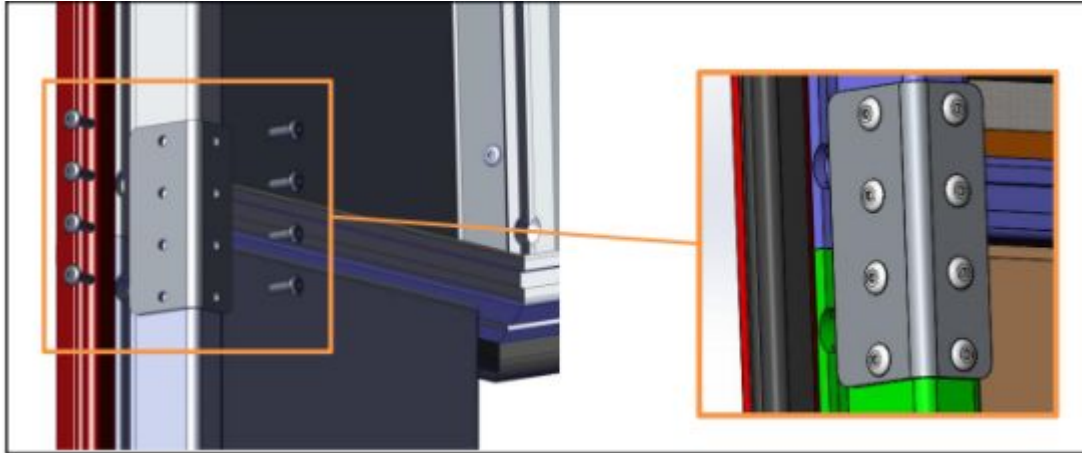
Using the supplied hardware, fasten the lower and upper door frames together, on each side of the EXTERNAL door opening. See images below:



# Installation Instructions

6.1

Using the supplied hardware, fasten the lower and upper door frames together, on each side of the INTERNAL door opening. See images below:



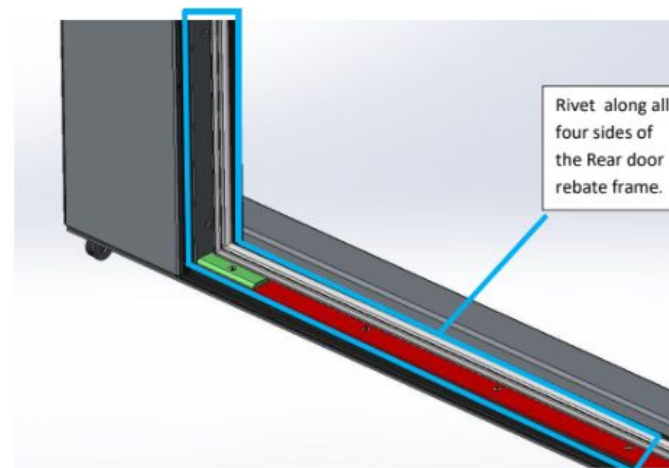
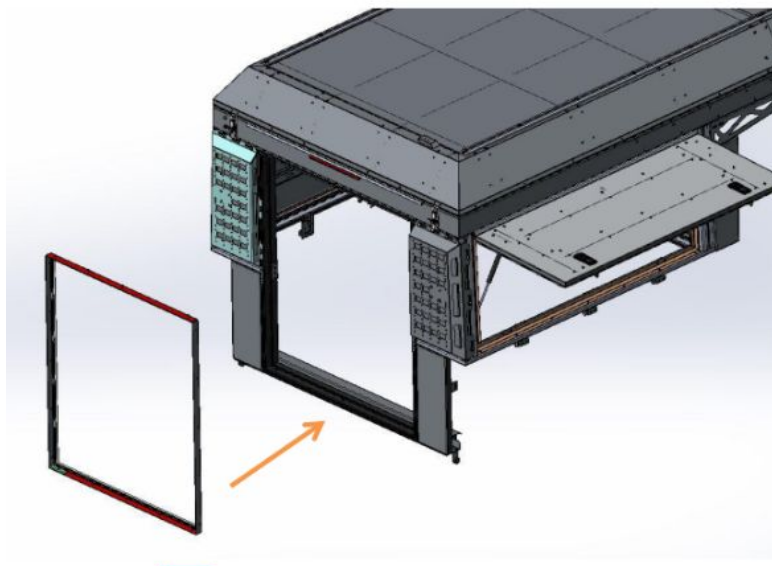
# Installation Instructions

7.

## Rear Door Rebate Installation

Insert the Rear Door Rebate Frame into the door frame opening, ensure that mounting holes all align. Using the supplied hardware, rivet the frame in place along the LHS, RHS and upper and lower mounting interfaces.

See images below:



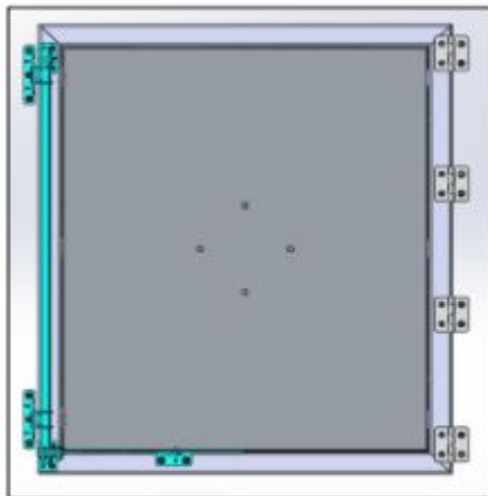
# Installation Instructions

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## 8.1

### Rear Door Installation

The Rear Door Assembly is supplied fully assembled with its hinges, and the locking mechanism, as shown below:



# Installation Instructions

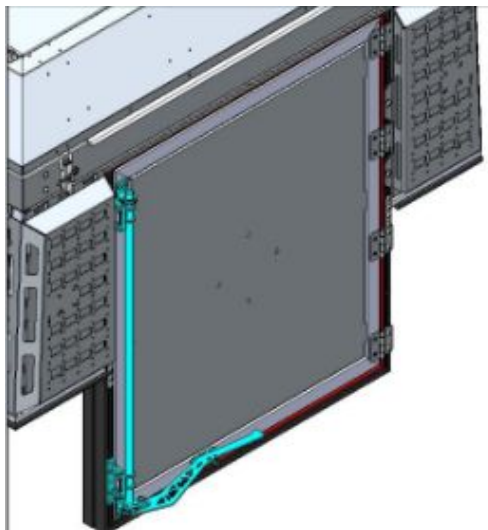
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8.2

Insert the assembled door into the rear door opening. Fasten the four (4) hinges into the nut slot on the RHS door frame first, using the supplied hardware.

Align the two (2) locking mechanism Hook Brackets with the upper and lower lock tabs and fasten into the nut slot on the LHS frame, using the supplied hardware.

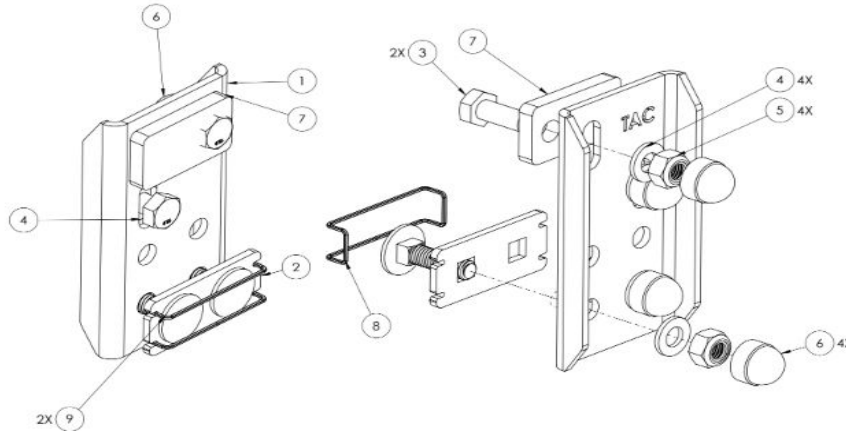
Installed Rear Door shown below (rear Filler Assembly removed for clarity):



# Installation Instructions

9.

## Mounting Bracket Kit - Component Identification



| ITEM NO. | PART NUMBER                | DESCRIPTION                       | QTY |
|----------|----------------------------|-----------------------------------|-----|
| 1        | 162-TT-CC-VERT-MNT-BRKT-01 | VERTICAL MOUNT BRACKET            | 1   |
| 2        | TT-NUT-PLT-01              | NUT PLATE                         | 1   |
| 3        | HEX-M8x20                  | M8x20 HEX BOLT S/S                | 2   |
| 4        | FW-M8                      | M8x16mm FLAT WASHER S/S - DIN 125 | 4   |
| 5        | NY-M8                      | M8 NYLOC NUT S/S                  | 4   |
| 6        | NCAP-M8                    | NUT CAP-08mm                      | 4   |
| 7        | 162-JPGLAD-SPAC-PLT-01     | SPACER PLATE                      | 1   |
| 8        | ELAS-BAND-14               | ELASTIC BAND NO.6                 | 1   |
| 9        | SQN-M8x30                  | M8x30 CUP SQ BOLT S/S             | 2   |

# Installation Instructions

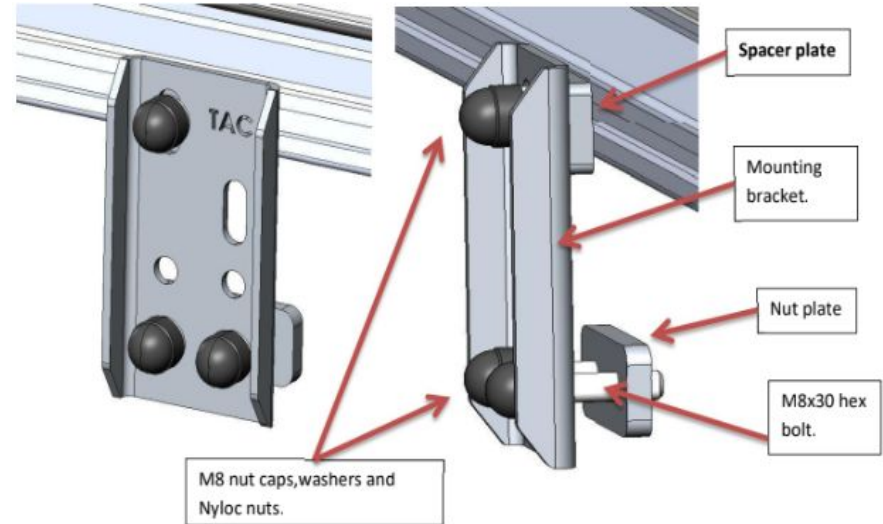
10.

## Mounting Bracket Kit - Installation

Slide 3 M8x20 hex head bolts on each side of the camper base extrusion

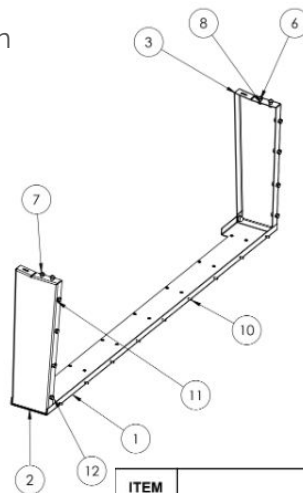
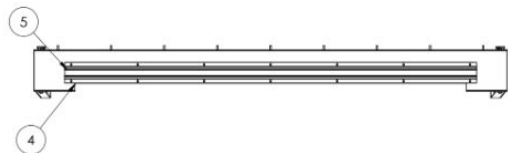


And slide the 3x threaded nut plates into the OEM Cargo rail.



# Installation Instructions

## 11. Front Filler Kit - Component Identification

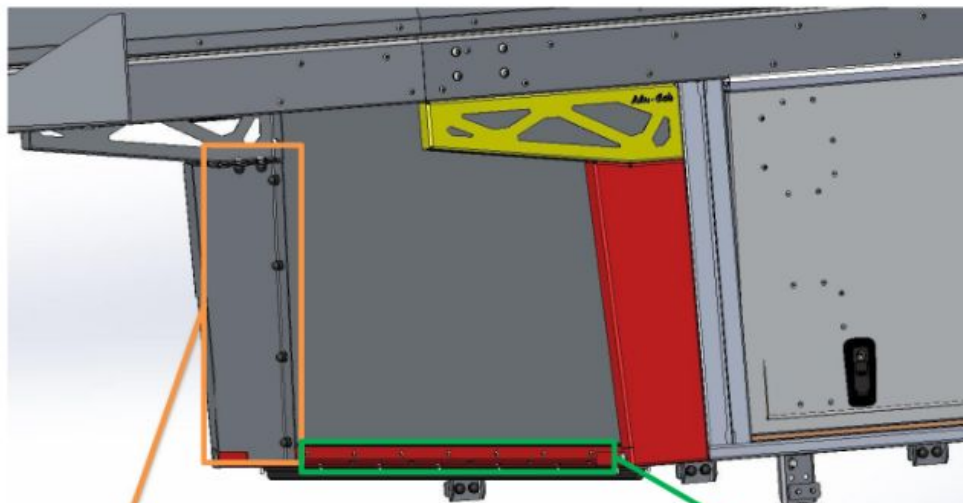


| ITEM NO. | PART NUMBER                   | DESCRIPTION                             | QTY |
|----------|-------------------------------|-----------------------------------------|-----|
| 1        | 162-JPGLAD-BOT-FILL-PLT-01    | BOTTOM FILLER PLATE                     | 1   |
| 2        | 162-JPGLAD-SID-FILL-PNL-LH-01 | SIDE FILLER PANEL                       | 1   |
| 3        | 162-JPGLAD-SID-FILL-PNL-RH-01 | SIDE FILLER PANEL RH                    | 1   |
| 4        | 162-JPGLAD-FNT-BOT-SPCR-01    | FRONT BOTTOM SPACER                     | 1   |
| 5        | JPGLAD-RUB-D -1400mm          | D RUBBER (MEDIUM)                       | 1   |
| 6        | FFW-M8                        | M8x20mm OVERSIZED WASHER S/S - DIN 9021 | 8   |
| 7        | BHD-M8x20                     | M8x20 B/HD BOLT S/S                     | 6   |
| 8        | NCAP-M8                       | NUT CAP-08mm                            | 14  |
| 9        | NY-M8                         | M8 NYLOC NUT S/S                        | 14  |
| 10       | RIV-4815ASS                   | SEALED BLIND RIVET                      | 23  |
| 11       | FW-M8                         | M8x16mm FLAT WASHER S/S - DIN 125       | 12  |
| 12       | HEX-M8x20                     | M8x20 HEX BOLT S/S                      | 8   |



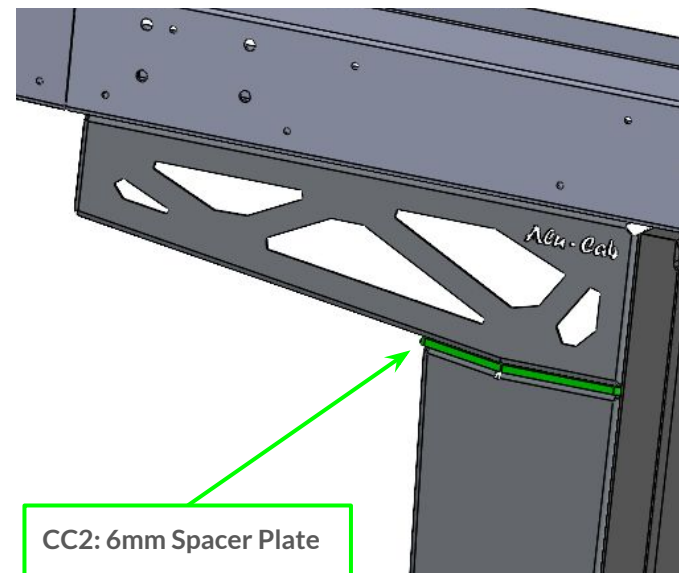
# Installation Instructions

## 12. Front Filler Kit - Installation



Bolt the front panel using the bolts supplied with the front filler kit as per drawing on the previous page.

Rivet the bottom panel of the filler kit to the extrusion of the Camper frame.



CC2: 6mm Spacer Plate

# Disclaimer

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## **Review all instructions information carefully before installation.**

Any damages, direct or incidental to the installer and/or property due to incorrect installation of any parts are the responsibility of the installer. Due to the various applications and fitment options available, the responsibility lies with the user to ensure all mounting points are secure and tight before every trip.

If unsure, consult with your Distributor regarding the operations of our products.

Users are advised to be mindful of the load they are carrying and drive in accordance with road conditions.

## **WARNING**

Always wear appropriate PPE (Personal protection equipment) when fitting our products. Although the mounting kit is designed to be DIY, if you have any doubts or concerns, contact an accredited fitment centre to carry out the work. Alu-Cab will not be liable for any injury to persons, and/or damage to products and/or vehicles.

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