



## FITMENT INSTRUCTIONS

VOLKSWAGEN AMAROK 2010 DC CANOPY CAMPER

# Installation Instructions

## Preliminary information

Installation and fitment instructions includes the tools required, fasteners included in the kit, and the hardware included in the kit.

Please follow the instructions and check installation steps with the images in this document.

Service Enquiries email  
[queries@alu-cab.com](mailto:queries@alu-cab.com)



## Installation Instructions

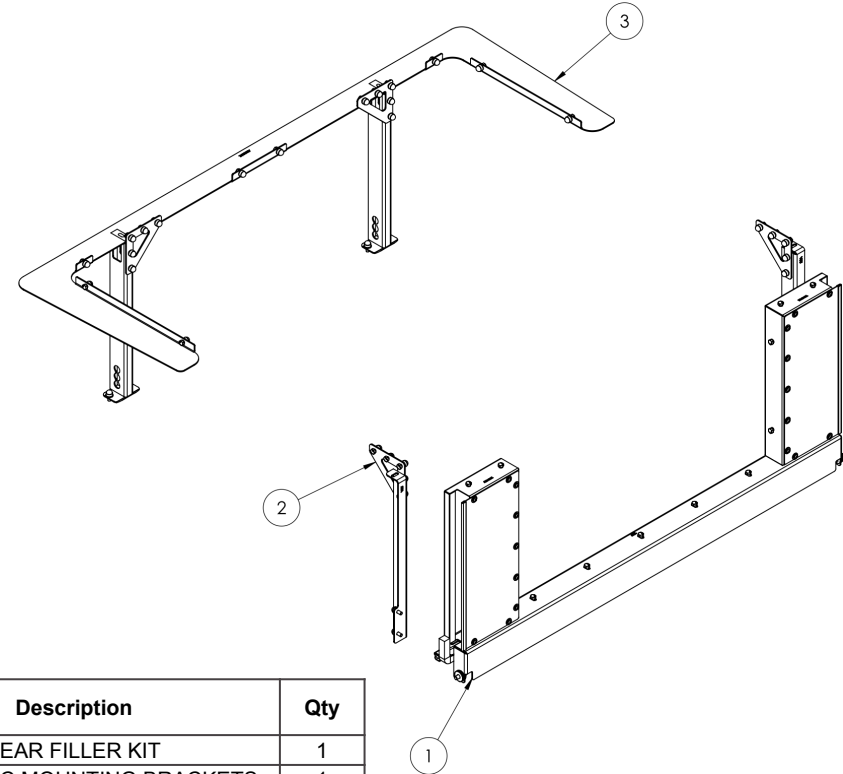
Packing List Top Level Assembly:

Tools required:

ITEM NO.	DESCRIPTION
1	13mm Socket, Ratchet & Spanner
2	Drill
3	5 & 9mm Drill bit
4	Drill & 9mm bit
5	Rivet gun
6	4(M6) & 5mm(M8) Allen Key
7	Sikaflex

Packing List: Complete filler kit assembly

ITEM NO.	DESCRIPTION	Revision	Description	Qty
1	162-AMAROK-RER-FILLER-KIT-ASSY-01	01	AMAROK REAR FILLER KIT	1
2	AMAROK CC MOUNTING KIT	00	AMAROK CC MOUNTING BRACKETS	1
3	162-AMAROK-FNT-FLLR-ASSY-01	00	AMAROK FILLER PLATE ASSEMBLY	1



## Installation Instructions

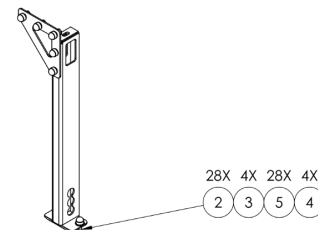
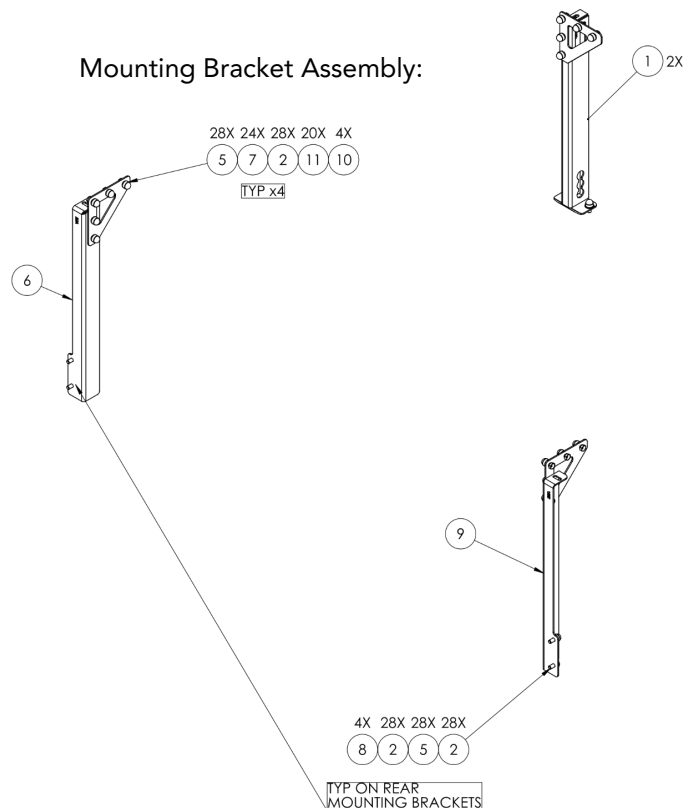
Front Filler Assembly:



ITEM NO.	PART NUMBER	Revision	DESCRIPTION	QTY
1	162-AMAROK-FLLR-PLT-01	02	AMAROK FILLER PLATE	1
2	FW-M8		M8x16mm FLAT WASHER S/S - DIN 125	8
3	NCAP-M8		NUT CAP-08mm	8
4	NY-M8		M8 NYLOC NUT S/S	8
5	HEX-M8x20		M8x20 HEX BOLT S/S	8

## Installation Instructions

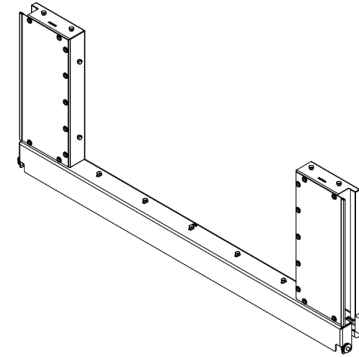
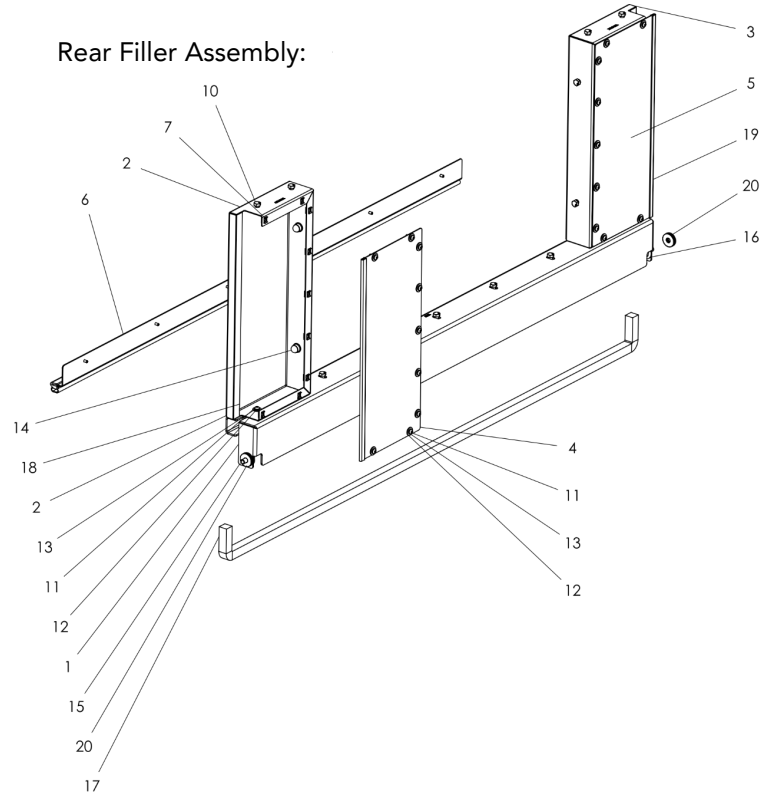
### Mounting Bracket Assembly:



ITEM NO.	PART NUMBER	Revision	DESCRIPTION	QTY
1	272-AMRK-FNT-BRKT-01	00	FRONT MOUNTING BRACKET	2
2	HEX-M8x20		M8x20 HEX BOLT S/S	28
3	FFW-M8		M8x20mm OVERSIZED WASHER S/S - DIN 9021	4
4	SW-M8		M8 SPRING WASHER S/S	4
5	NCAP-M8		NUT CAP-08mm	28
6	272-AMRK-RER-LH-BRKT-01	00	AMAROK REAR LH BRACKET	1
7	FW-M8		M8x16mm FLAT WASHER S/S - DIN 125	24
8	SW-M8		M8 SPRING WASHER S/S	4
9	272-AMRK-RER-RH-BRKT-01	00	AMAROK REAR RH BRACKET	1
10	162-CC-AMAROK-MNT-BRKT-01	00	TOP MOUNTING BRACKET	4
11	NY-M8		M8 NYLOC NUT S/S	20
12	BX-BB		BRACKET - BOX	1

## Installation Instructions

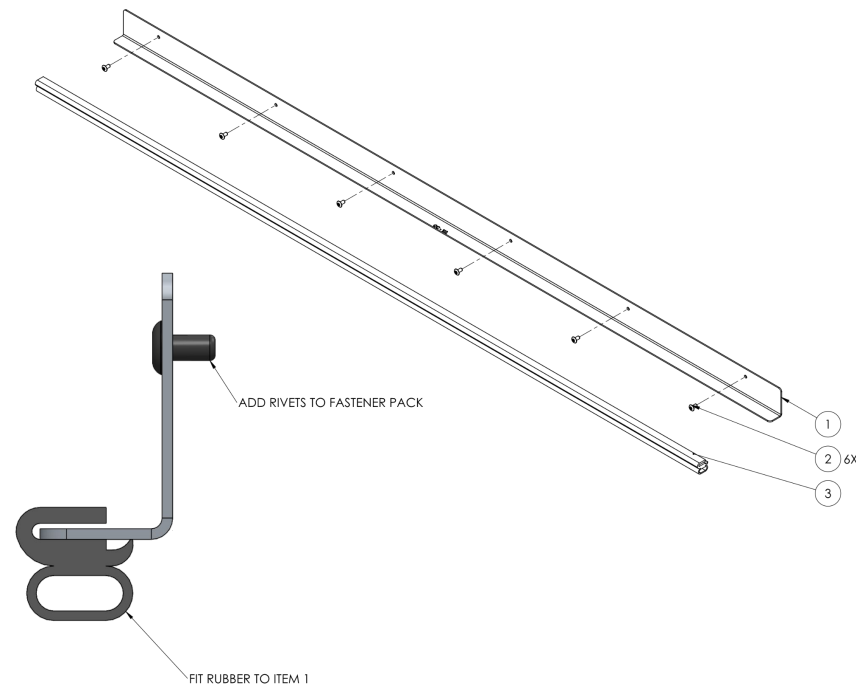
### Rear Filler Assembly:



ITEM NO.	PART NUMBER	Revision	DESCRIPTION	QTY
1	162-AMAROK-BOT-SUPP-BRKT-01	03	BOTTOM SUPPORT BRACKET	1
2	162-AMAROK-INNER-BOX-LH-01	00	FILLER BOX LH	1
3	162-AMAROK-INNER-BOX-RH-01	00	INNER BOX RH	1
4	162-AMAROK-RER-BOT-COV-PLT-LH-01	00	REAR BOTTOM COVER PLATE LH	1
5	162-AMAROK-RER-BOT-COV-PLT-RH-01	00	REAR BOTTOM COVER PLATE RH	1
6	162-AMAROK-BTM-SEAL-BRKT-ASSY-01	00	BOTTOM SEAL ASSY	1
7	CAGE-M6		M6 CAGE NUT	20
8	FFW-M8		M8x20mm OVERSIZED WASHER S/S - DIN 9021	13
9	NY-M8		M8 NYLOC NUT S/S	13
10	HEX-M8x20		M8x20 HEX BOLT S/S	13
11	BHD-M6x16		M6x16 BHD BOLT S/S	20
12	FFW-M6		M6x18mm OVERSIZED WASHER S/S - DIN 9021	20
13	SW-M6		M6 SPRING WASHER S/S	22
14	NCAP-M8		NUT CAP-08mm	13
15	HEX-M10x25		M10x25 HEX BOLT S/S	2
16	FFW-M10		M10x30mm OVERSIZED WASHER S/S - DIN 9021	2
17	162-AMAKROK-SPNG-RUB-SBR-2020-(1600mm)	00	SPNG-RUB-SBR-2020 (1600mm)	1
18	162-AMAKROK-SIDE-SPNG-RUB-SBR-2020-(480mm)	00	SPNG-RUB-SBR-2020 (480mm)	2
19	162-AMAKROK-OUT-SIDE-RUB-P-(475mm)	00	RUB-P (475mm)	2
20	PW-M10X30	00	PLASTIC WASHER (NYLON) - (ID-10mm ; OD-30mm ; 2.5mm THICK)	6

## Installation Instructions

### Rear Sealing Strip Assembly:



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	162-AMAROK-BOTTOM-SEAL-BRKT-01	BOTTOM SEAL BRACKET	1
2	RIV-4810AS-B	BLACK BLIND RIVET	6
3	162-AMAROK-BTM-SEAL-RUB-DS-(1410mm)	RUB-DS (1450mm)	1

## Installation Instructions

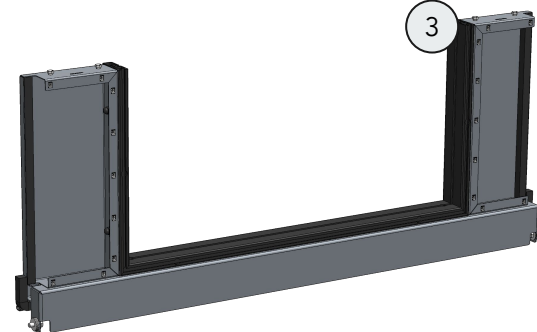
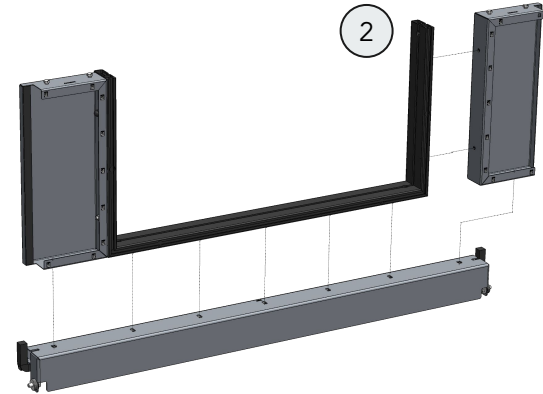
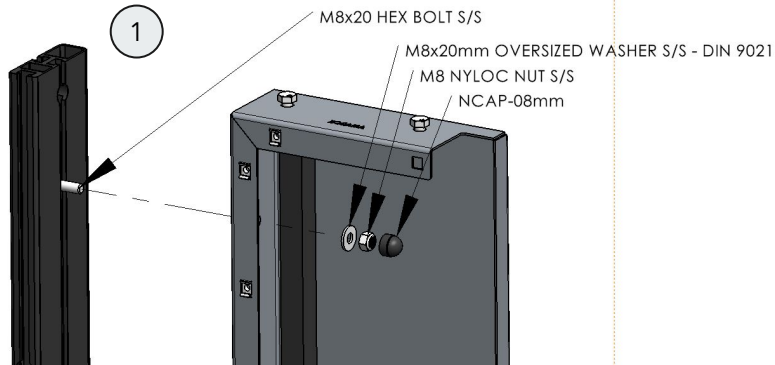
STEP  
1

### Rear Filler Panel Assembly:

Slide the provided M8x20 Hex bolts into the lower door frame nutslot, while aligning to the side and lower bracket mounting holes.(1).

When in place use all the fasteners indicated in the assembly diagram and fasten properly (2)

Completed assembly (3)



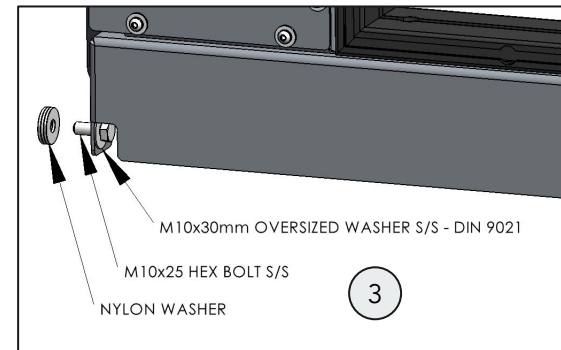
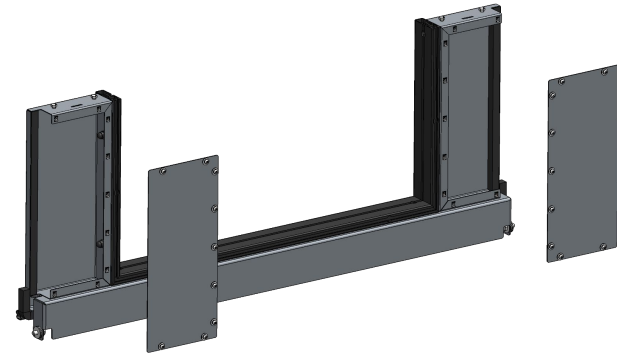


## Installation Instructions

STEP  
2

### Lower Door Frame Assembly

Carefully remove the vehicle tailgate (1) and fit the rear filler panel assembly to the vehicle tailgate pivot mounting hole (2), using the supplied nylon washers (three on either side) and fasteners (3).



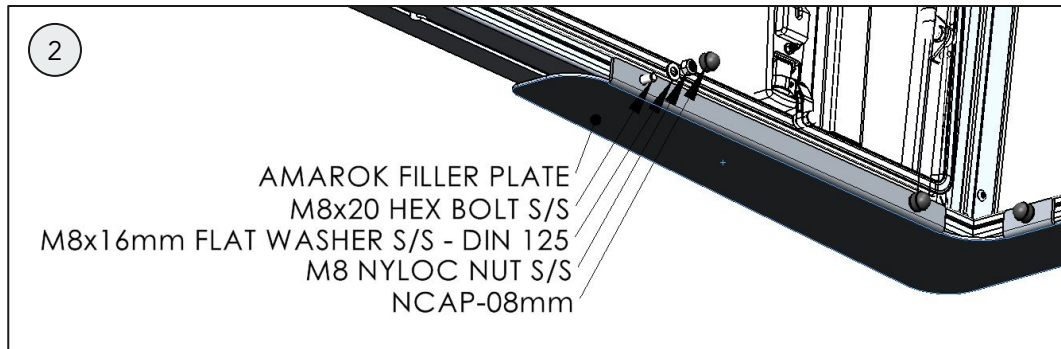
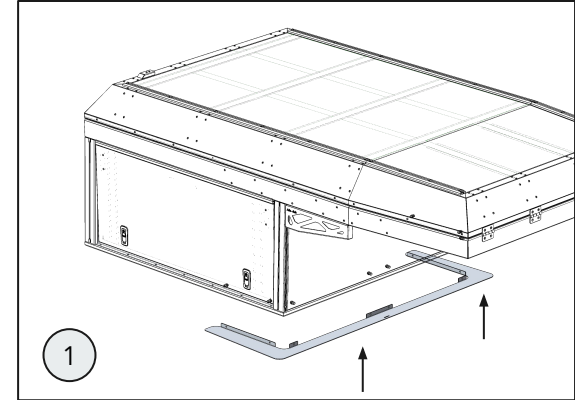
## Installation Instructions

STEP  
3

### Front Filler Support to Canopy Camper

Slide the provided M8x20 Hex bolts into the base frame nut slot while aligning the front filler plate to the front of the camper frame (1)

Fasten with the provided fasteners(2).



## Installation Instructions

STEP  
4

### Camper to vehicle placement

Slowly lower the camper onto the vehicle loadbin to match images (1-4)

Position the camper front frame +/- 15mm from the front side of the loadbin(4)

Ensure the the spacing on the LHS and RHS is equal (2) and rear positioning matches with the installed rear filler assembly (1&2)



## Installation Instructions

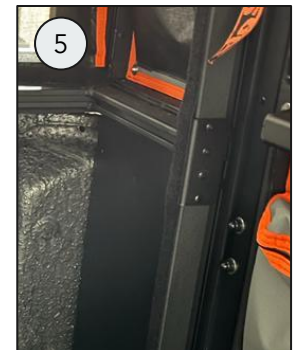
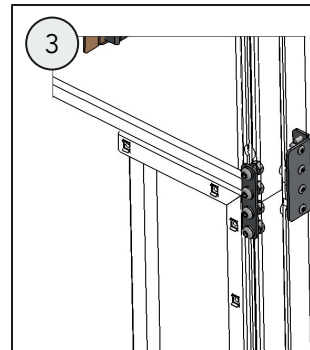
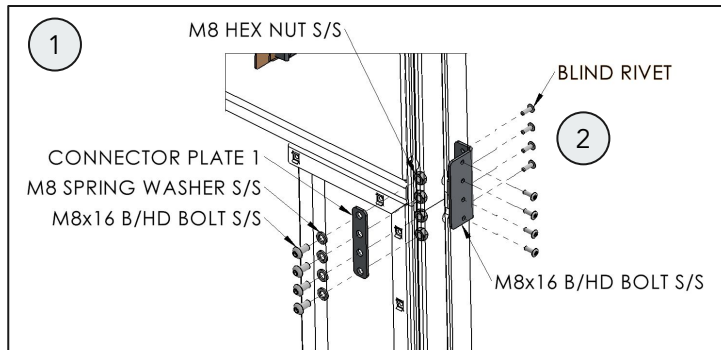
### STEP 5

#### Door Frame Support Plates

Connect rear filler panel assembly and base unit as shown. Bolt connector plate 1 across camper joint into already inserted M8 nuts on both sides. (1)

Drill and rivet the connector angle bracket to the inside of the camper door frame equally spaced over the door frame joint (2)

Completed Assembly (3,4&5)



## Installation Instructions

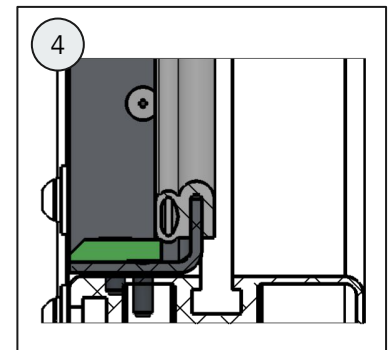
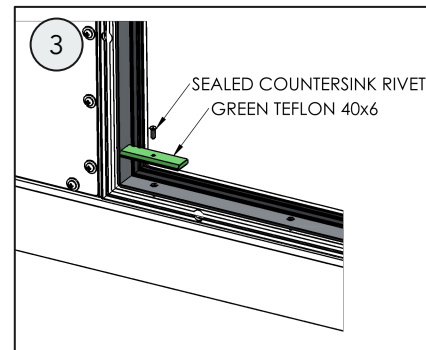
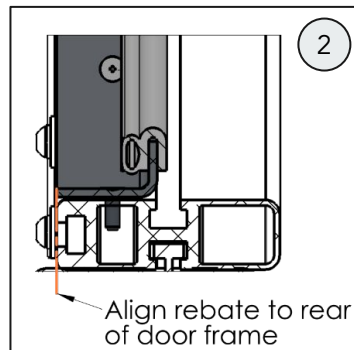
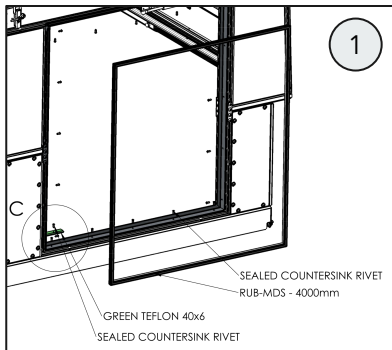
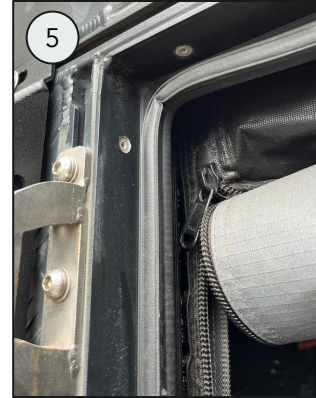
STEP  
6

### Rear Door Rebate Assembly

Position the rear door rebate into the rear door frame aligning the front lip to the outer edge of the door frame (2). Carefully drill the rivet holes into the door frame through the existing holes in the rear door rebate and rivet in place using the provided countersunk rivets.

Position the green door guide (3&4), drill through the rebate and rivet in place. Attach the provided rubber onto the internal rebate flange (4)

Completed Assembly (4, 5&6)





## Installation Instructions

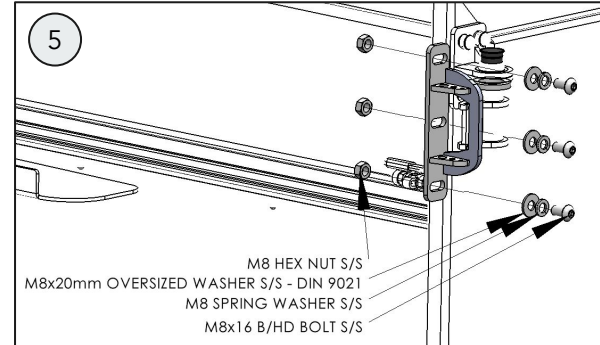
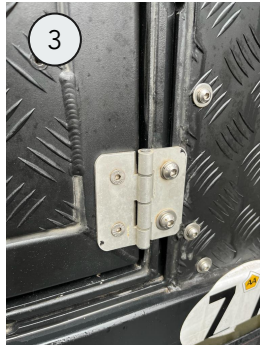
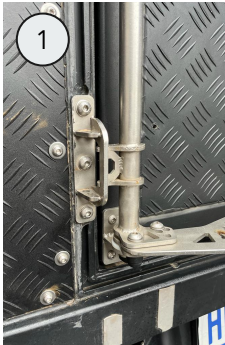
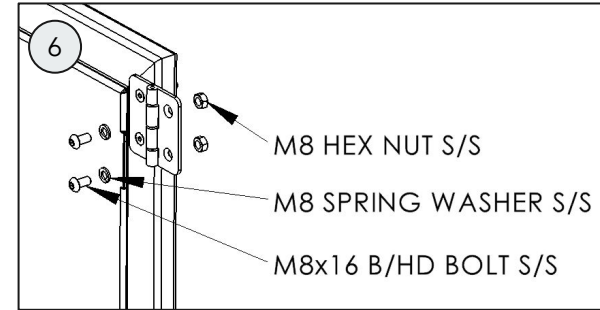
STEP  
7

### Rear Door Assembly:

Align the rear door center, to to bottom and fit rear door by mounting the four butt hinges to camper rear door frame by sliding the provided M8 nuts into the door frame nuts slot (6).

Align the lock brackets to the assembled door locking mechanism, follow the same procedure to mount the lock brackets (1,2&5).

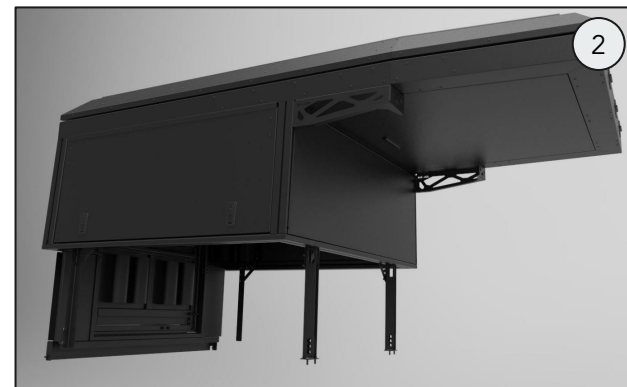
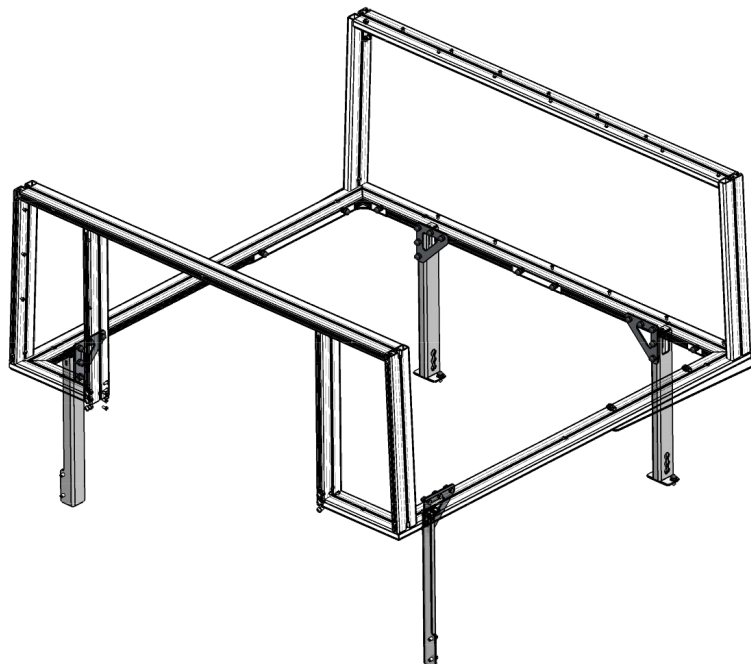
Completed assembly (4)



## Installation Instructions

STEP  
9

Mounting Bracket Assembly:



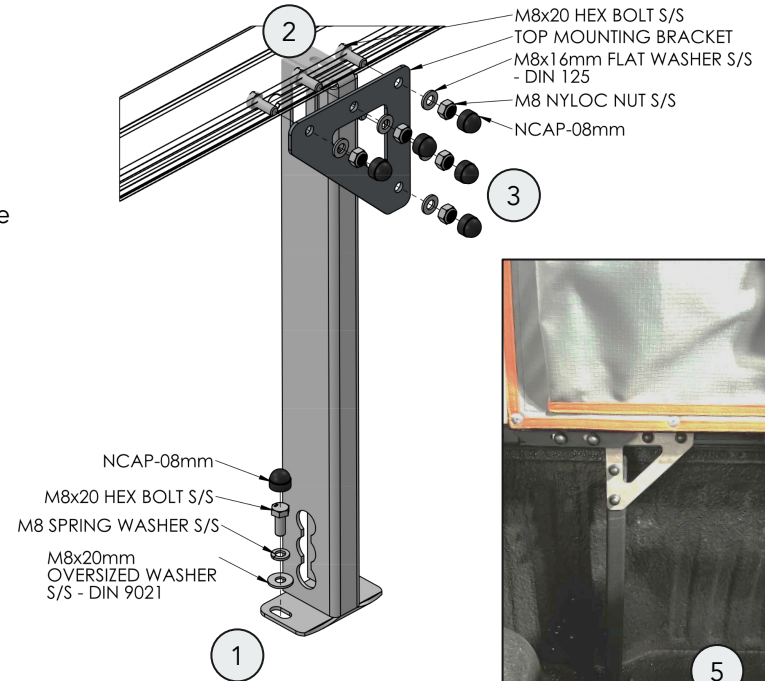
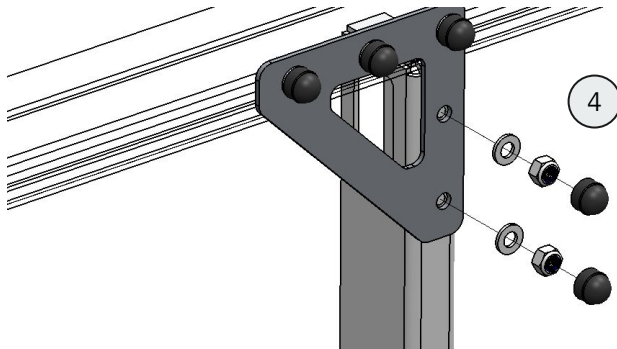
## Installation Instructions

STEP  
9

### Front Mounting Brackets

Remove factory fitted lashing points on the floor of the vehicle bed and replace with the supplied front mounting bracket as shown, LHS & RHS (1). Slide the provided hex bolts into the front nut slot frame and align the top mounting bracket (2).

Once aligned fasten the three top hex bolts (2), then drill the two side mounting holes (9mm) into the front mounting bracket (4) and fasten (3). Completed assembly (5).





## Installation Instructions

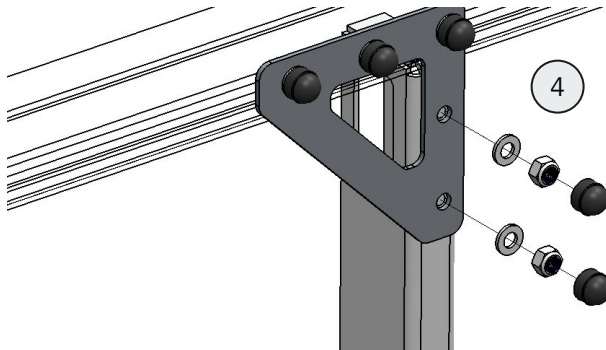
STEP  
9

### Rear Mounting Brackets

Remove the factory fitted lashing points and replace with the supplied rear mounting brackets, LHS & RHS (1)

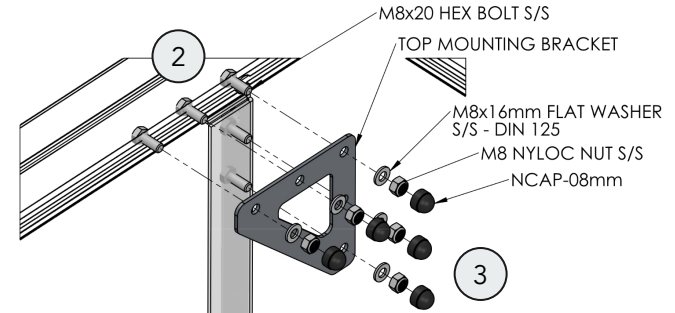
Slide the M8x20mm bolts in to the side frame nut slot while aligning the top mounting brackets with the rear mounting brackets (2 / 3)

Once aligned proceed to drilling (9mm) the mounting holes on the rear upright mounting bracket and fasten with the hex bolted from the inside of the bracket (4). Complete assembly (5)



M8x16mm FLAT WASHER S/S - DIN 125  
M8 SPRING WASHER S/S  
M8x20 HEX BOLT S/S  
NCAP-08mm

1

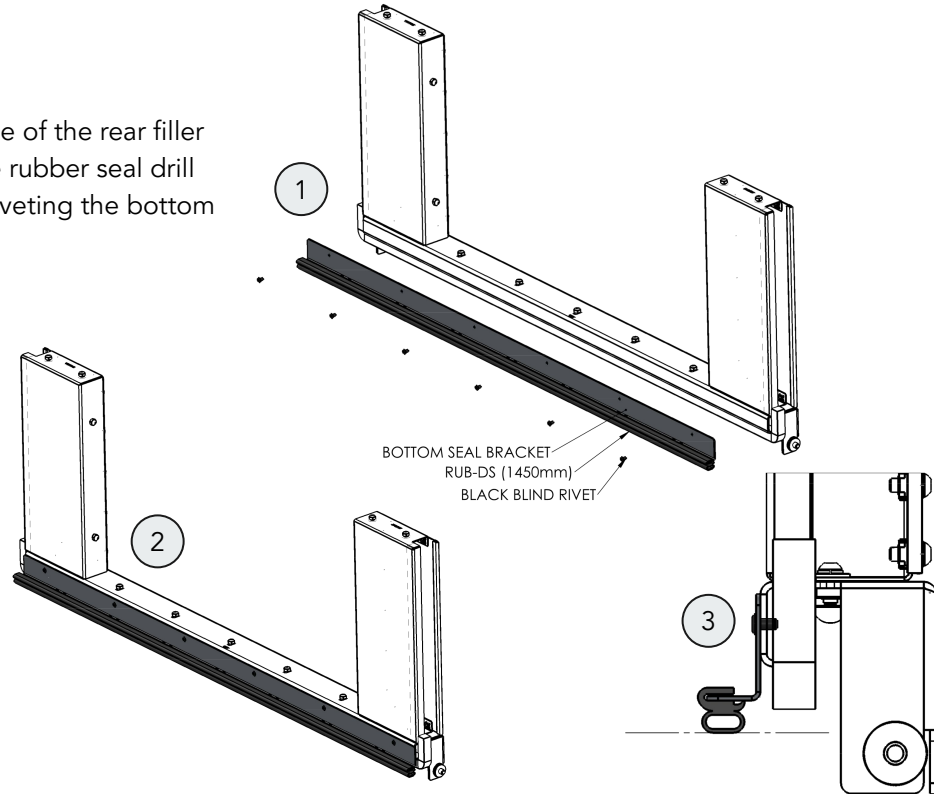
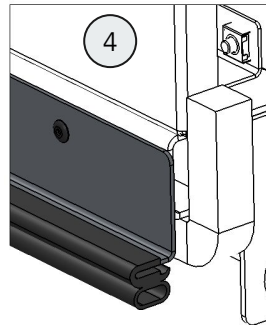


## Installation Instructions

STEP  
9

### Inner seal bracket

Align the bottom seal bracket with the inside flange of the rear filler kit assembly, while pressing down to compress the rubber seal drill the required 5mm rivet holes (1) and finish off by riveting the bottom seal bracket in place (2/3/4).



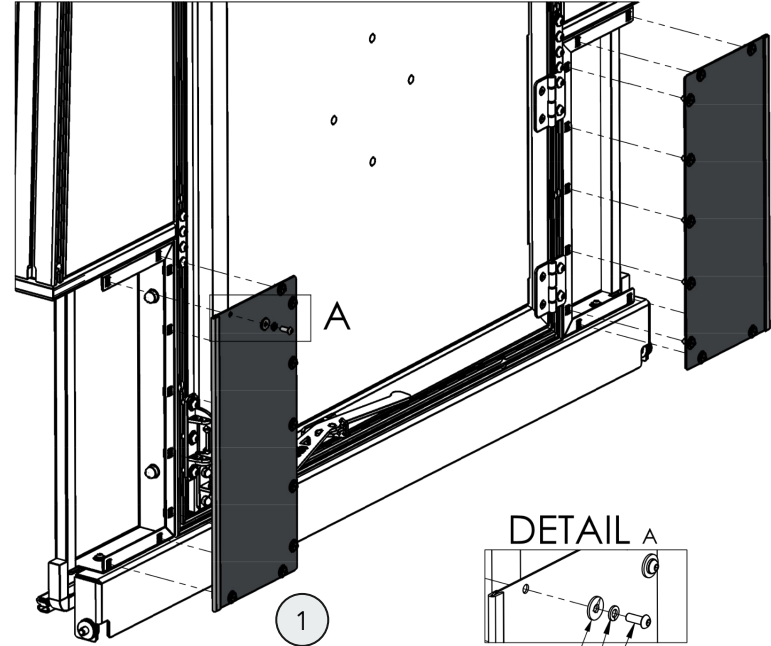
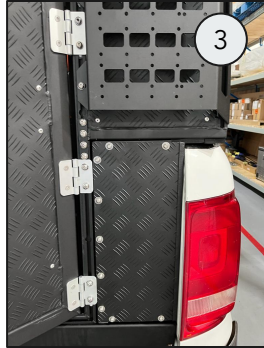
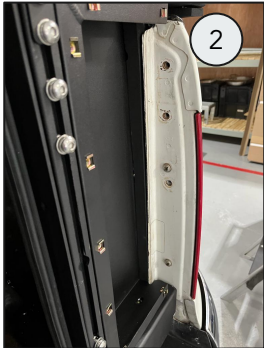
## Installation Instructions

STEP  
9

### Filler Assembly Cover Panel Fitment

When all fasteners have been properly secured and checked, proceed by closing off the filler assembly with the rear cover plates with the supplied fasteners (1).

Completed assembly (3/4)



M6x18mm OVERSIZED  
WASHER S/S - DIN 9021  
M6 SPRING WASHER S/S  
M6x16 B/HD BOLT S/S

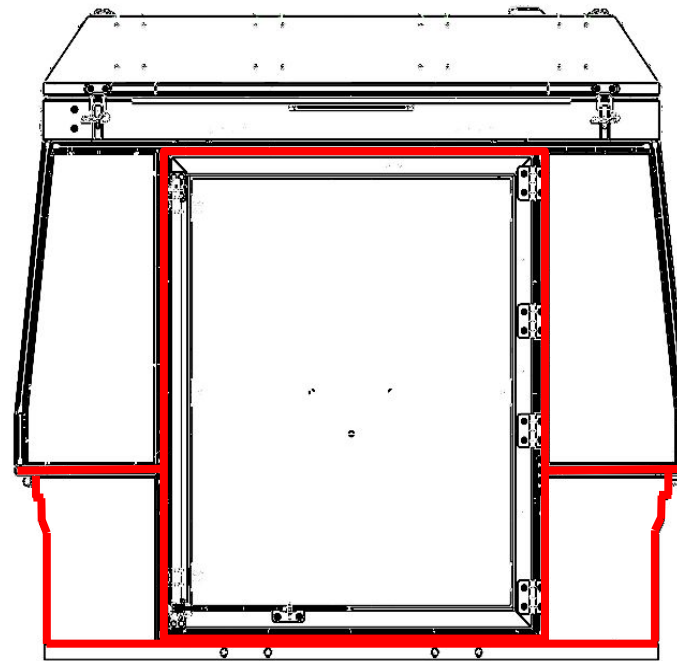
## Installation Instructions

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### Sealing canopy to base:

Use Sikaflex where there are shut / joining lines between parts that are not welded

Red line indicate when Sikaflex needs to be applied to seal between assembled parts



## Installation Instructions

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### Sealing canopy to base:

Use Sikaflex where there are shut / joining lines between parts that are not welded.



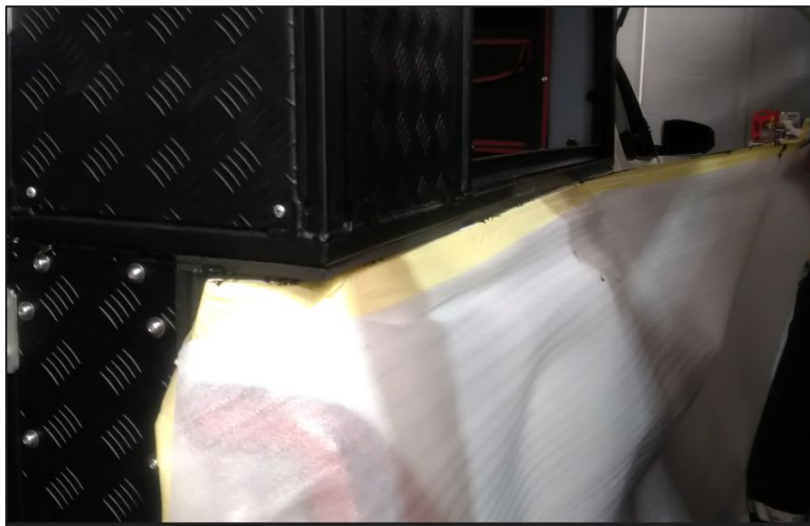
Dip one's finger into soapy water and smooth over the sealant by gently running a finger over the bead.

## Installation Instructions

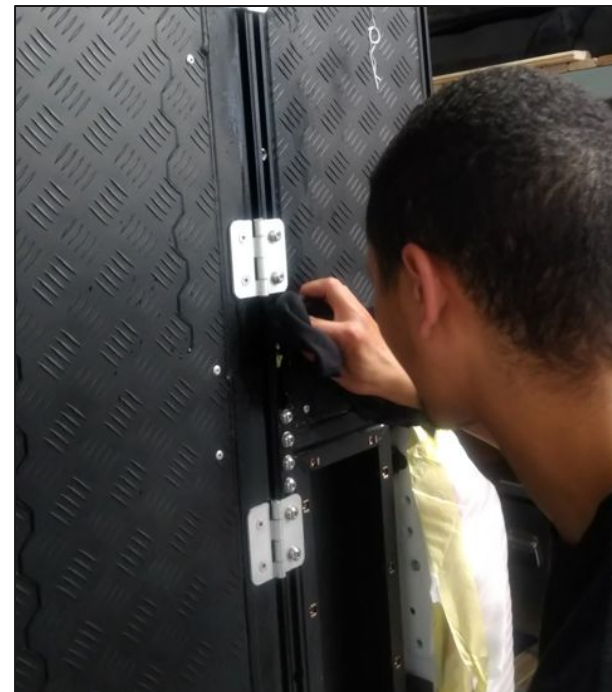
26

### OPTIONAL Sealing canopy to vehicle body:

Use Sikaflex between the Canopy Camper and the vehicle body



Ensure that the rest of the vehicle is covered against any extra sealant or spillage when sealing the canopy camper to the vehicle's body. **NOTE:** This step is only done at the customer's approval.



Use Turpentine and a cloth to clean away any extra sealant or mess

# Disclaimer

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## **Review all instructions information carefully before installation.**

Any damages, direct or incidental to the installer and/or property due to incorrect installation of any parts are the responsibility of the installer. Due to the various applications and fitment options available, the responsibility lies with the user to ensure all mounting points are secure and tight before every trip.

If unsure, consult with your Distributor regarding the operations of our products.

Users are advised to be mindful of the load they are carrying and drive in accordance with road conditions.

## **WARNING**

Always wear appropriate PPE (Personal protection equipment) when fitting our products. Although the mounting kit is designed to be DIY, if you have any doubts or concerns, contact an accredited fitment centre to carry out the work. Alu-Cab will not be liable for any injury to persons, and/or damage to products and/or vehicles.

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